Simplicity

MASSEY FERGUSON
LAWN & GARDEN EQUIPMENT

AGCO ALLIS

Parts Manual

REGENT / 500 / 2500

SERIES LAWN TRACTORS & MOWER DECKS

14HP GEAR TRACTORS

Mfg. No.	Description
1693074	Regent 14HP Gear
1693076	Regent 14HP Gear (Export)
1693092	514G, 14HP Gear
1693100	2514G, 14HP Gear
1693323	Regent 14HP Gear
1693331	Regent 14HP Gear (Export)
1693339	514G, 14HP Gear
1693345	2514G, 14HP Gear

14HP HYDRO TRACTORS

Mfg. No.	Description
1693080	Regent 14HP Hydro
1693082	Regent 14HP Hydro (Export)
1693094	514H, 14HP Hydro
1693102	2514H, 14HP Hydro
1693325	Regent 14HP Hydro
1693333	Regent 14HP Hydro (Export)
1693341	514H, 14HP Hydro
1693347	2514H, 14HP Hydro

16HP GEAR TRACTORS

Mfg. No.	Description
1693084	Regent 16HP Gear
1693086	Regent 16HP Gear (Export)

16HP HYDRO TRACTORS

Mfg. No.	Description
1693088	Regent 16HP Hydro
1693090	Regent 16HP Hydro (Export)
1693098	516H, 16HP Hydro
1693104	2516H, 16HP Hydro
1693329	Regent 16HP Hydro
1693337	Regent 16HP Hydro (Export)
1693343	516H, 16HP Hydro
1693349	2516H, 16HP Hydro

MOWER DECKS

Mfg. No.	Description
1693078	38” Mower Deck
1693079	38” Mower Deck
1693169	44” Mower Deck (Export)
1693188	44” Mower Deck
1693189	44” Mower Deck
1693218	38” Mower Deck (Export)

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MANUFACTURING, INC.

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1693100	2514G, 14HP Gear	
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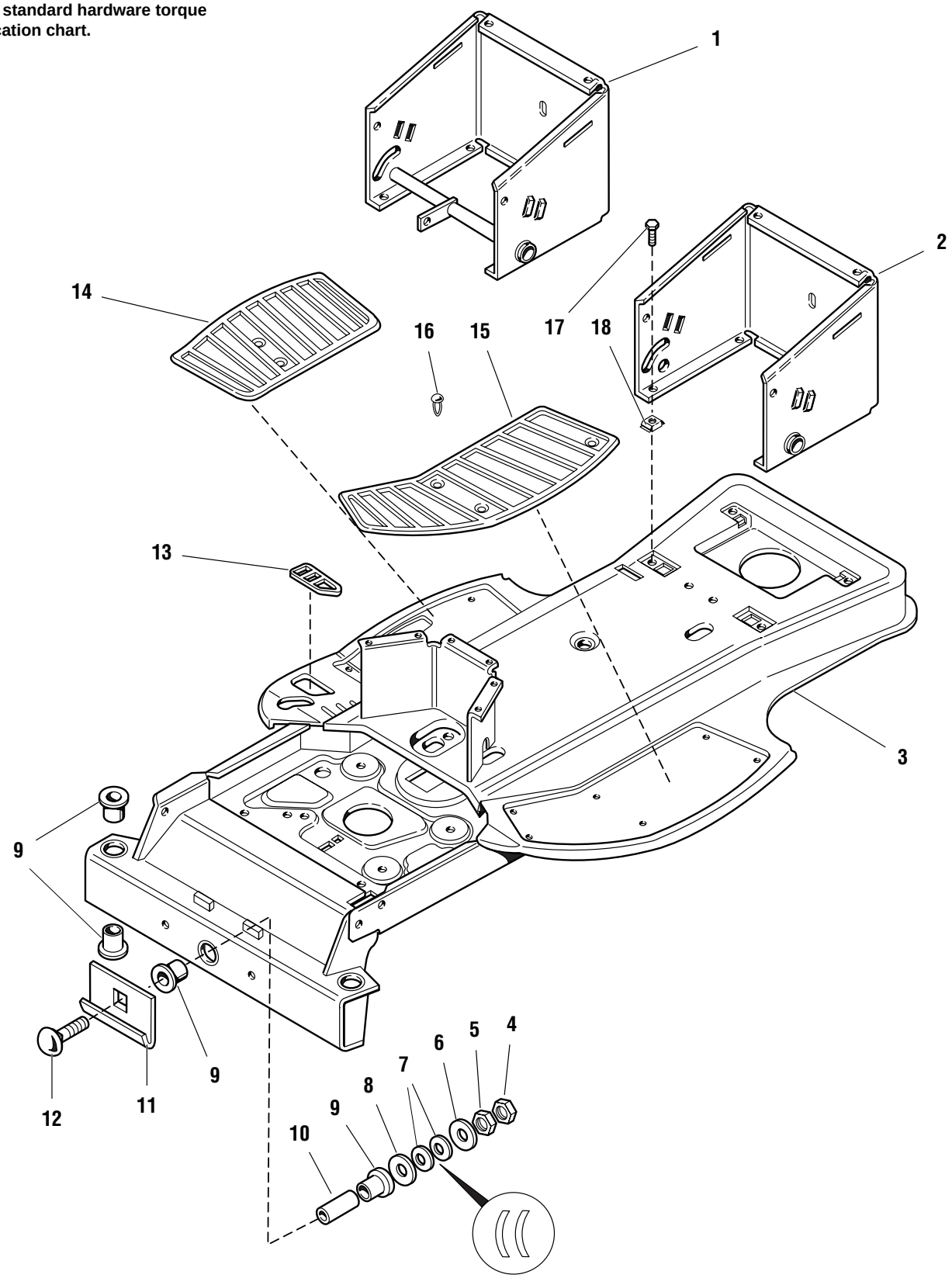
Frame

A-RG42301B

NOTE: Unless noted otherwise, use the standard hardware torque specification chart.



The above parts group applies to the following Mfg. Nos.:

1693074	Regent 14G	1693086	Regent 16G	1693098	516H, 16H	1693325	Regent 14H	1693339	514G, 14G	1693349	2516H, 16H
1693076	Regent 14G	1693088	Regent 16H	1693100	2514G, 14G	1693329	Regent 16H	1693341	514H, 14H		
1693080	Regent 14H	1693090	Regent 16H	1693102	2514H, 14H	1693331	Regent 14G	1693343	516H, 16H		
1693082	Regent 14H	1693092	514G, 14G	1693104	2516H, 16H	1693333	Regent 14H	1693345	2514G, 14G		
1693084	Regent 16G	1693094	514H, 14H	1693323	Regent 14G	1693337	Regent 16H	1693347	2514H, 14H		

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Frame

REF NO.	PART NO.	QTY.	DESCRIPTION
1	1715796	1	WRAPPER, Rear Frame (Gear Models Only)
2	1715795	1	WRAPPER, Rear Frame (Hydro Models Only)
3	1717191	1	FRAME ASSEMBLY
4	1917372	1	NUT, Hex, Full, 5/16-18
5	1919438	1	NUT, Hex Nylon Lock, 5/16-18
6	1920283	1	WASHER, 5/16
7	1676725	2	WASHER, Spring
8	1960528	1	WASHER, 3/4
9	176440	6	BUSHING
10	1713447	1	SPACER
11	1713568	1	J-HOOK
12	1960483	1	CARRIAGE BOLT, 5/16-18 x 3-1/4
13	1715015	1	PLUG, Hole
14	1714418	1	PAD, Footrest, R.H. (Hydro Models Only)
14	1715016	1	PAD, Footrest, R.H. (Gear Models Only)
15	1714417	1	PAD, Footrest, L.H.
16	1704351	12	FASTENER, Plastic, Ratchet
17	1930591	4	CAPSCREW, Whiz Lock Hex Hd, 5/16-18 x 3/4
18	1935255	4	SPEED NUT, Tinnerman Lug Type, 5/16-18

Footnotes:

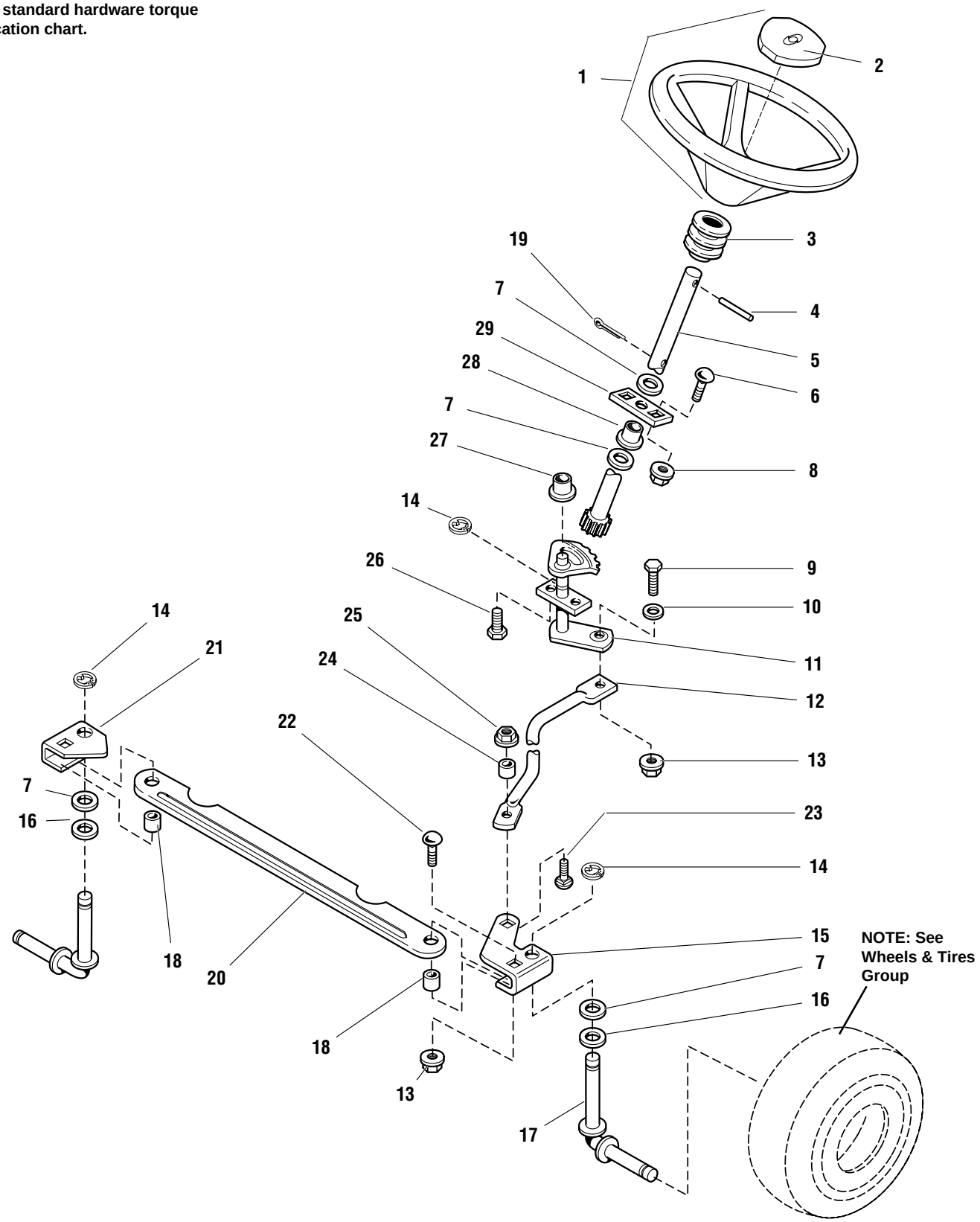
To replace the welded electric clutch anchor, order Service Kit 1686693

The above parts group applies to the following Mfg. Nos.:

1693074	Regent 14G	1693086	Regent 16G	1693098	516H, 16H	1693325	Regent 14H	1693339	514G, 14G	1693349	2516H, 16H
1693076	Regent 14G	1693088	Regent 16H	1693100	2514G, 14G	1693329	Regent 16H	1693341	514H, 14H		
1693080	Regent 14H	1693090	Regent 16H	1693102	2514H, 14H	1693331	Regent 14G	1693343	516H, 16H		
1693082	Regent 14H	1693092	514G, 14G	1693104	2516H, 16H	1693333	Regent 14H	1693345	2514G, 14G		
1693084	Regent 16G	1693094	514H, 14H	1693323	Regent 14G	1693337	Regent 16H	1693347	2514H, 14H		

NOTE: Unless noted otherwise, use the standard hardware torque specification chart.

A-RG42302B



The above parts group applies to the following Mfg. Nos.:

1693074	Regent 14G	1693086	Regent 16G	1693098	516H, 16H	1693325	Regent 14H	1693339	514G, 14G	1693349	2516H, 16H
1693076	Regent 14G	1693088	Regent 16H	1693100	2514G, 14G	1693329	Regent 16H	1693341	514H, 14H		
1693080	Regent 14H	1693090	Regent 16H	1693102	2514H, 14H	1693331	Regent 14G	1693343	516H, 16H		
1693082	Regent 14H	1693092	514G, 14G	1693104	2516H, 16H	1693333	Regent 14H	1693345	2514G, 14G		
1693084	Regent 16G	1693094	514H, 14H	1693323	Regent 14G	1693337	Regent 16H	1693347	2514H, 14H		

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Steering

REF NO.	PART NO.	QTY.	DESCRIPTION
1	1713841	1	STEERING WHEEL ASSEMBLY, (Incl. CAP Ref. 2)
2	1714097	1	CAP, Steering Wheel
3	1714400	1	TUBE, Flex
4	1960540	1	PIN, Spring, 5/16 x 2-1/2
5	1718539	1	SHAFT ASSEMBLY, Steering
6	1931350	2	CARRIAGE BOLT, 3/8-16 x 1
7	1960114	4	WASHER, 3/4
8	1928352	2	NUT, Hex Flange Whiz Lock, 3/8-16
9	1920415	1	CAPSCREW, Hex Hd, 3/8-16 x 1-1/4
10	1922611	1	WASHER, 3/8
11	1713375	1	STEERING GEAR ASSEMBLY
12	1713469	1	DRAG LINK
13	1930645	3	NUT, Hex Flange Whiz Lock, 3/8-16
14	1611710	3	KLIPRING
15	1713453	1	ARM, Steering, LH
16	1960160	2	WASHER, 3/4
17	1713570	2	SPINDLE ASSEMBLY
18	1713791	2	SPACER
19	1919314	1	PIN, Cotter, 3/16 x 1-1/4
20	1713454	1	TIE ROD
21	1713452	1	ARM, Steering, RH
22	1960268	2	CARRIAGE BOLT, 3/8-16 x 1-1/4
23	1931335	1	CARRIAGE BOLT, 5/16-18 x 1
24	1710437	1	SPACER
25	1935048	1	NUT, Hex Flange Lock, 5/16-18
26	1664847	2	CAPSCREW, Taptite Hex Washer Hd, 5/16-18 x 3/4
27	1666001	1	BUSHING
28	176440	1	BUSHING
29	1703508	1	PLATE, Steering, Mounting

Footnotes:

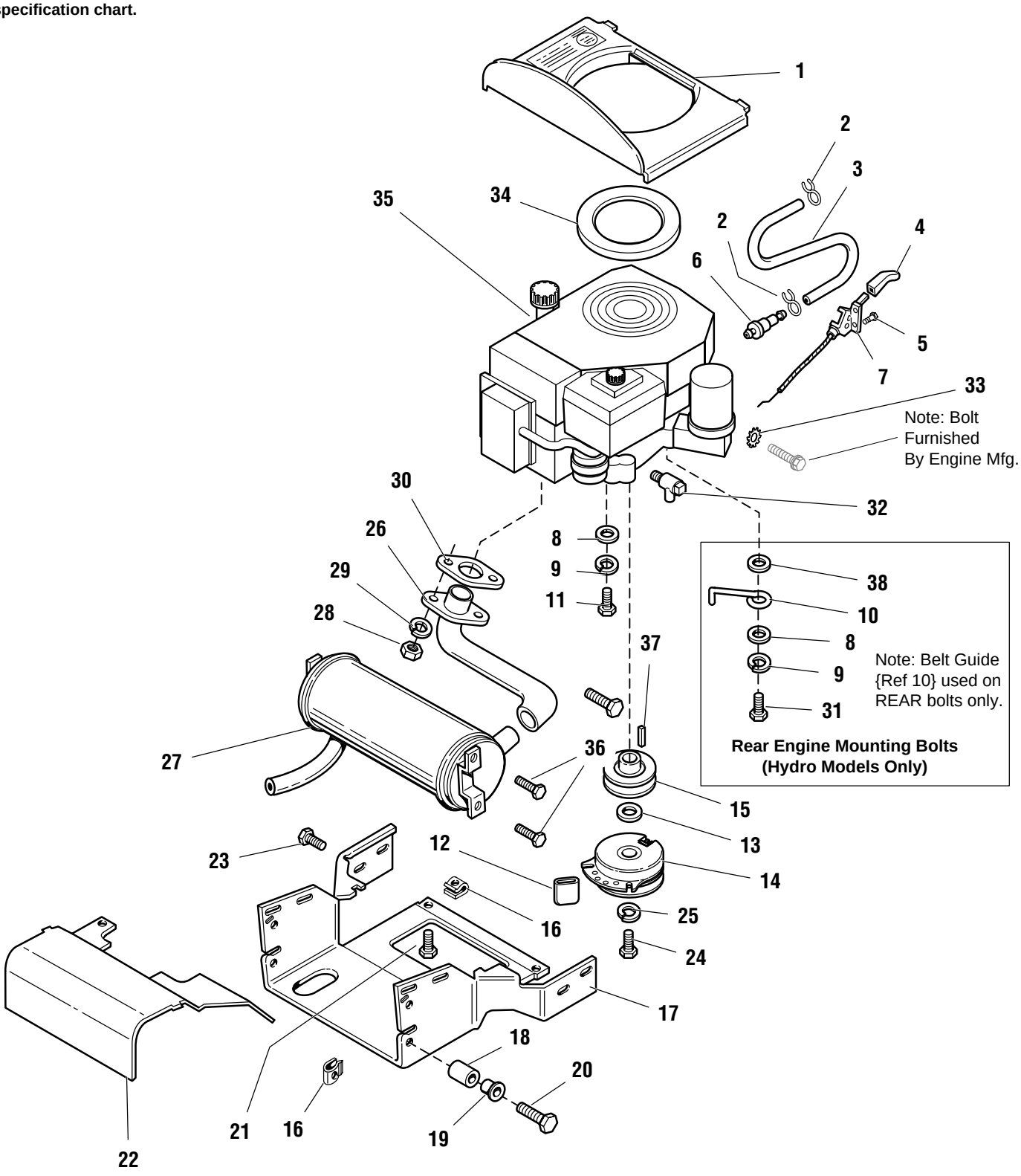
The above parts group applies to the following Mfg. Nos.:

1693074	Regent 14G	1693086	Regent 16G	1693098	516H, 16H	1693325	Regent 14H	1693339	514G, 14G	1693349	2516H, 16H
1693076	Regent 14G	1693088	Regent 16H	1693100	2514G, 14G	1693329	Regent 16H	1693341	514H, 14H		
1693080	Regent 14H	1693090	Regent 16H	1693102	2514H, 14H	1693331	Regent 14G	1693343	516H, 16H		
1693082	Regent 14H	1693092	514G, 14G	1693104	2516H, 16H	1693333	Regent 14H	1693345	2514G, 14G		
1693084	Regent 16G	1693094	514H, 14H	1693323	Regent 14G	1693337	Regent 16H	1693347	2514H, 14H		

Engine & Electric Clutch - 14HP & 16HP Kohler

A-RG42303B

NOTE: Unless noted otherwise, use the standard hardware torque specification chart.



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1693082	Regent 14H	1693092	514G, 14G	1693104	2516H, 16H	1693333	Regent 14H	1693345	2514G, 14G		
1693084	Regent 16G	1693094	514H, 14H	1693323	Regent 14G	1693337	Regent 16H	1693347	2514H, 14H		

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Engine & Electric Clutch - 14HP & 16HP Kohler

REF NO.	PART NO.	QTY.	DESCRIPTION
1	1715585	1	PLENUM, Inlet
2	1960112	2	HOSE CLAMP
3	1676861	1	FUEL LINE, 45”
4	1713846	1	KNOB, Throttle
5	1960498	2	CAPSCREW, Plastite Hex Washer Hd, 1/4-10 x 5/8
6	173206	1	FUEL FILTER
7	1707388	1	CONTROL, Throttle
8	1919381	4	WASHER, 5/16
9	1917356	4	LOCKWASHER, 5/16
10	1704419	2	GUIDE, Belt (Hydro Models)
11	1960405	4	CAPSCREW, Hex Hd, M8 1-1/4 x 30M (Gear Models)
11	1960405	2	CAPSCREW, Hex Hd, M8 1-1/4 x 30M (Hydro Models)
12	1717732	1	SLEEVE, Clutch Anchor
13	173668	1	WASHER, 1.0
14	1708536	1	ELECTRIC CLUTCH, PTO
15	1714536	2	PULLEY HALF, Engine PTO (Gear Models)
15	1717452	1	PULLEY ASSEMBLY, Engine PTO (Hydro Models)
16	1935255	4	SPEED NUT, Tinnerman Lug Type, 5/16-18
17	1717993	1	DUCT, Muffler, Lower
18	1705249	2	SPACER, Steel, Hood Pivot
19	1705248	2	SPACER, Steel, Retaining Clip Groove
20	1930595	2	CAPSCREW, Whiz Lock Hex Hd, 5/16-18 x 1-1/4
21	1930591	2	CAPSCREW, Whiz Lock Hex Hd, 5/16-18 x 3/4
22	1717448	1	DUCT, Muffler, Upper
23	1924856	4	CAPSCREW, Taptite Hex Washer Hd, 5/16-18 x 1/2
24	1960370	1	CAPSCREW, Hex Hd, 7/16-20- x 2-1/2
25	1918199	1	LOCKWASHER, 7/16
26	1717430	1	PIPE, Manifold
27	1717429	1	MUFFLER
28	*	2	NUT, Exhaust
29	1917356	2	LOCKWASHER, 5/16
30	*	1	GASKET, Muffler
31	1950021	2	CAPSCREW, Hex Hd, M8 1-1/4 x 40M (Hydro Models)
32	1708405	1	DRAIN VALVE, Oil
33	920427	1	LOCKWASHER, External Tooth, 3/8
34	1715586	1	RING, Foam
35	*	1	ENGINE, Kohler Command, 14HP/16HP
36	1927428	2	CAPSCREW, Taptite Hex Washer Hd, 1/4-20 x 5/16
37	171241	1	KEY, PTO Pulley (Hydro Models)
38	1933263	2	WASHER, 7/16

Footnotes:

* See your local Kohler distributor for service parts.

** To replace the welded electric clutch anchor, order Service Kit 1686693

The above parts group applies to the following Mfg. Nos.:

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1693082	Regent 14H	1693092	514G, 14G	1693104	2516H, 16H	1693333	Regent 14H	1693345	2514G, 14G		
1693084	Regent 16G	1693094	514H, 14H	1693323	Regent 14G	1693337	Regent 16H	1693347	2514H, 14H		

Transmission, Belt, & Carrier Group — *Gear Models*

NOTE: Unless noted otherwise, use the standard hardware torque specification chart.

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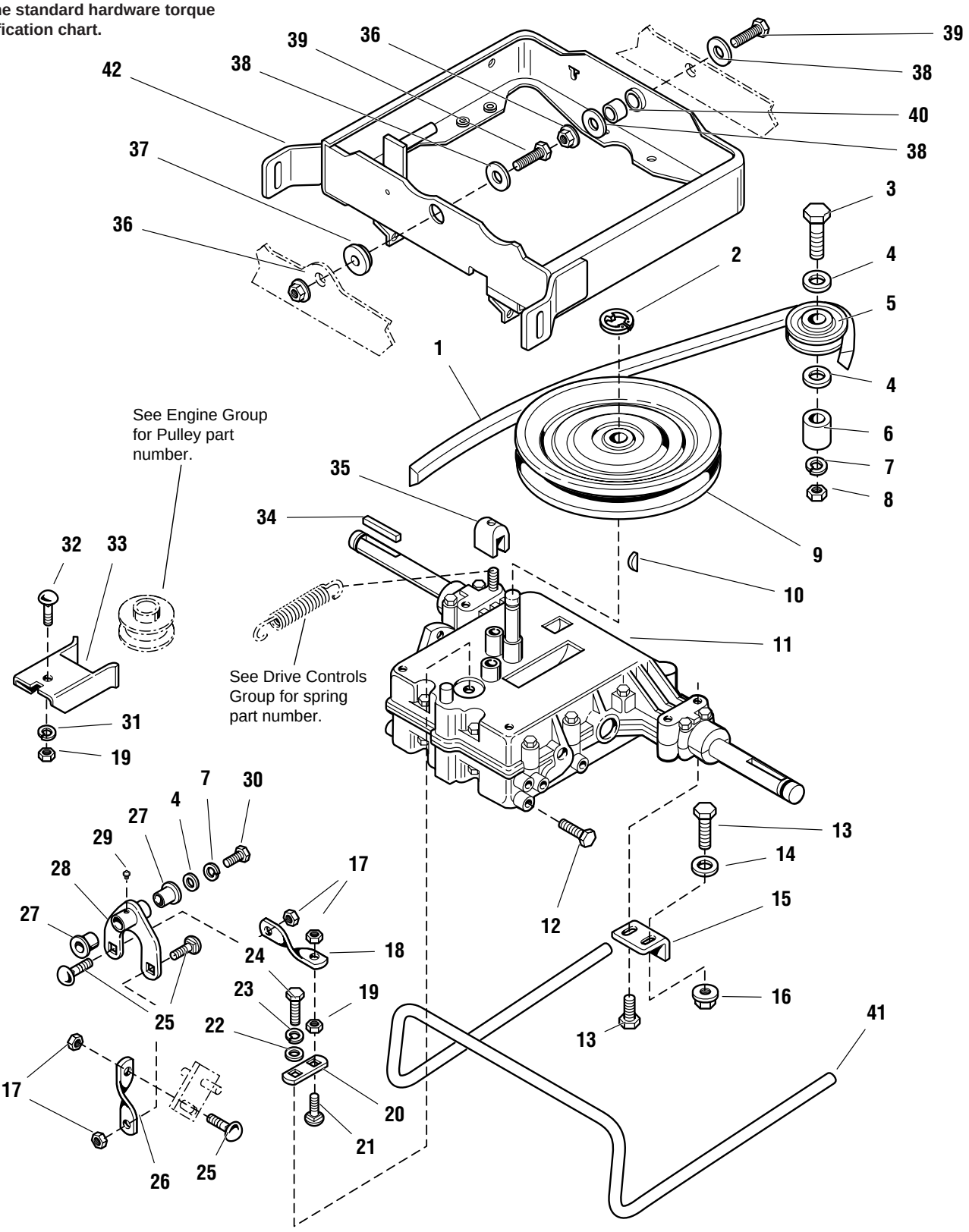

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1693084	Regent 16HP Gear	1693323	Regent 14HP Gear		
1693086	Regent 16HP Gear-Export	1693331	Regent 14HP Gear-Export		

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Transmission, Belt, & Carrier Group *— Gear Models*

REF NO.	PART NO.	QTY.	DESCRIPTION
1	1657044	1	V-BELT
2	927103	1	RING, Retaining
3	1923701	1	CAPSCREW, Hex Hd., 3/8-16 x 2, Grade 5
4	1924940	3	WASHER, Plain, 3/8
5	174561	1	PULLEY, Idler, V
6	1666294	1	SPACER
7	1916965	2	LOCKWASHER, 3/8
8	1916950	1	NUT, Hex, Full, 3/8-16
9	1714764	1	PULLEY ASSEMBLY
10	905123	1	KEY, Woodruff #9
11	*	1	GEAR TRANSMISSION, 5-Speed
12	1930601	2	CAPSCREW, Taptite Hex Washer Hd, 5/16-18 x 5/8
13	960551	6	CAPSCREW, Taptite Hex Washer Hd, 5/16-18 x 2-1/2
14	1919381	2	WASHER, 5/16
15	1716103	2	ANCHOR, Torsion Bar
16	1927557	2	NUT, Hex, Flange Whiz Lock, 5/16-18
17	1919438	4	NUT, Hex Nylon Lock, 5/16-18
18	1715028	1	LINK, Shift, Lower
19	1916950	3	NUT, Hex, Full, 5/16-18
20	1714556	1	LEVER, Shift
21	1960555	1	CARRIAGE BOLT, 5/16-18 x 1-1/2
22	1921319	1	WASHER, Plain, 1/4
23	1916964	1	LOCKWASHER, 1/4
24	1922234	1	CAPSCREW, Hex Hd, 1/4-28 x 5/8
25	1960223	3	CARRIAGE BOLT, 5/16-18 x 1-1/4
26	1715029	1	LINK, Shift, Upper
27	1663114	2	BUSHING, Plastic, 5/8
28	1714768	1	BELLCRANK ASSEMBLY
29	921133	1	FITTING, Greaase
30	1921965	1	CAPSCREW, Hex Hd., 3/8-16 x 3/4
31	1917356	2	LOCKWASHER, 5/16
32	1931333	1	CARRIAGE BOLT, 5/16-18 x 3/4
33	1714544	1	GUARD, Belt
34	8221042	2	KEY
35	1960425	1	SPEED NUT, Tinnerman, M6-1
36	1930644	2	NUT, Hex Flange Hd, 1/2-13, 2-Way Lock
37	1717286	1	SPACER
38	1918431	3	WASHER, 1/2
39	1920328	2	CAPSCREW, Hex Hd, 1/2-13 x 1-1/2
40	1709235	1	BUSHING
41	1713400	1	TORSION BAR
42	1717458	1	CARRIER, Transmission, Gear

Footnotes:

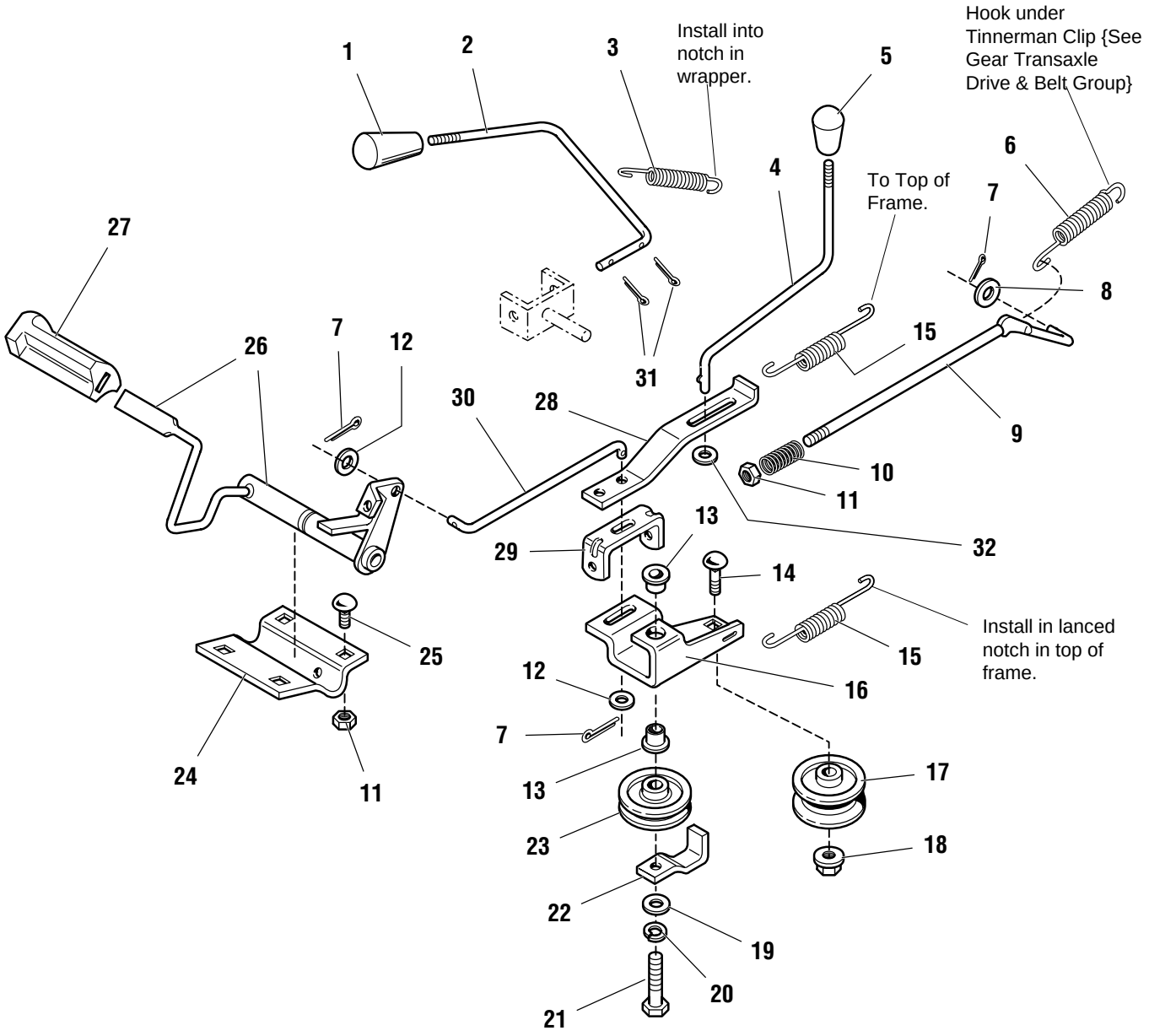
*See your local Tecumseh/Peerless distributor for service parts. (See pages 12-15 for service parts listing.)

The above parts group applies to the following Mfg. Nos.:

1693074	Regent 14HP Gear	1693092	514G, 14HP Gear	1693339	514G, 14HP Gear
1693076	Regent 14HP Gear-Export	1693100	2514G, 14HP Gear	1693345	2514G, 14HP Gear
1693084	Regent 16HP Gear	1693323	Regent 14HP Gear		
1693086	Regent 16HP Gear-Export	1693331	Regent 14HP Gear-Export		

NOTE: Unless noted otherwise, use the standard hardware torque specification chart.

A-RG42305B



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1693086	Regent 16HP Gear-Export	1693331	Regent 14HP Gear-Export		

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REF NO.	PART NO.	QTY.	DESCRIPTION
1	1713843	1	KNOB, Plastic, Gear Shift
2	1714756	1	ROD, Shift
3	156302	1	SPRING, Gear Shift
4	1714385	1	ROD, Parking Brake
5	1713855	1	KNOB, Plastic, Parking Brake
6	1678341	1	SPRING, Return
7	1918447	3	PIN, Cotter, 3/32 x 3/4
8	1919326	1	WASHER, Plain, 5/16
9	1714767	1	ROD, Brake
10	157041	1	SPRING, Brake Rod
11	1919438	5	NUT, Hex Nylon Lock, 5/16-18
12	1919326	2	WASHER, Plain, 5/16
13	1663114	2	BUSHING, 5/8
14	1931353	1	CARRIAGE BOLT, 3/8-16 x 1-3/4
15	165068	2	SPRING, Idler
16	1717438	1	BRACKET, Idler
17	1707289	1	PULLEY, Backside
18	1928352	1	NUT, Hex Flange Whiz Lock, 3/8-16
19	1924940	1	WASHER, Plain, 3/8
20	1916965	1	LOCKWASHER, 3/8
21	1921971	1	CAPSCREW, Hex Hd, 3/8-16 x 1-3/4
22	1708352	1	GUARD
23	1714526	1	PULLEY, Idler, V
24	1713784	1	CLAMP, Tube
25	1931333	4	CARRIAGE BOLT, 5/16-18 x 3/4
26	1717994	1	FOOT PEDAL ASSEMBLY
27	1714773	1	PAD, Brake Pedal
28	1717439	1	LEVER, Parking Brake
29	1713785	1	GUIDE, Brake Rod
30	1713432	1	ROD, Clutch
31	1918448	2	PIN, Cotter, 3/32 x 1
32	1921319	1	WASHER, Plain, 1/4

Footnotes:

*See your local Tecumseh/Peerless distributor for transaxle service parts.

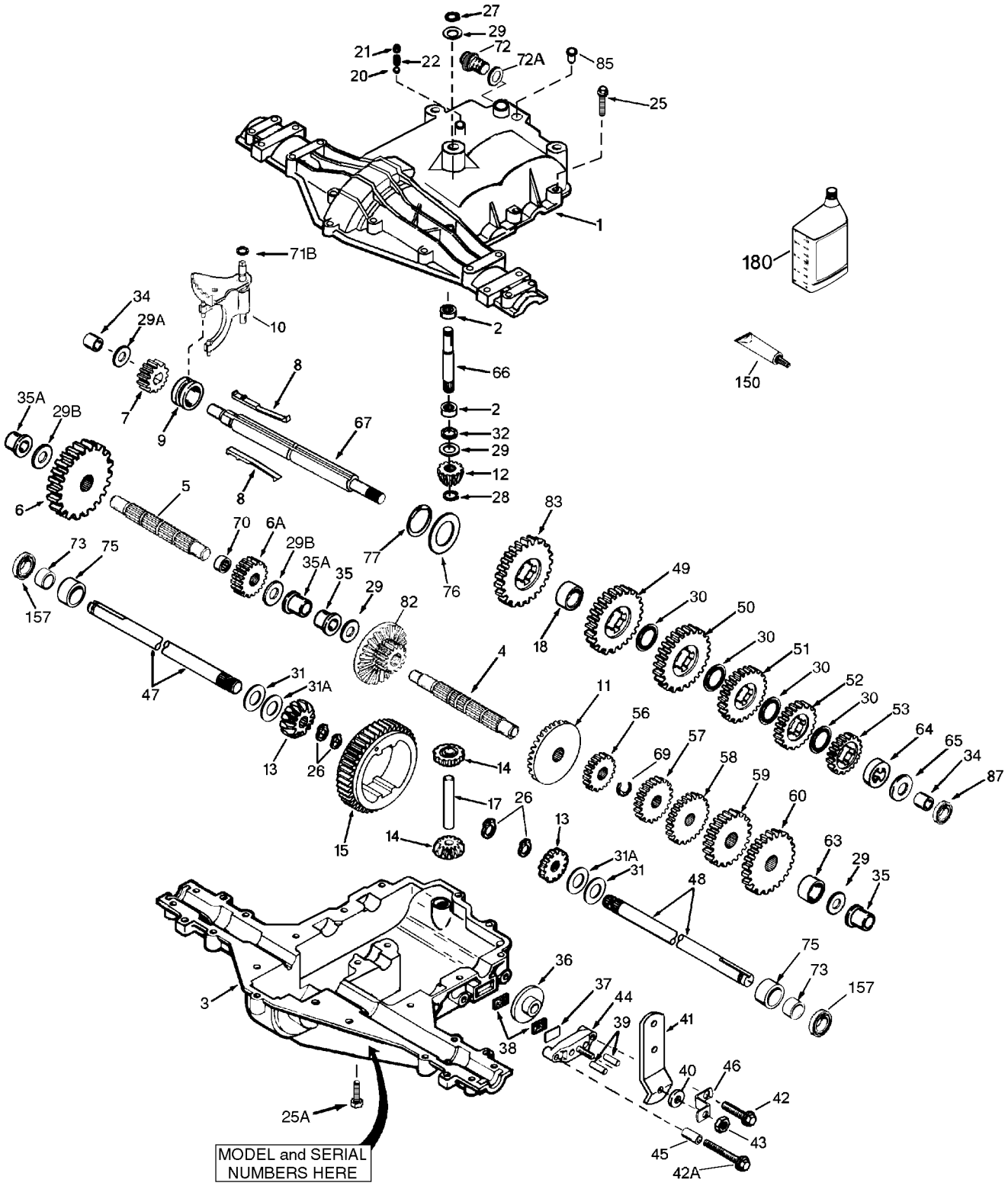
(See pages 12-15 for service parts listing.)

The above parts group applies to the following Mfg. Nos.:

1693074	Regent 14HP Gear	1693092	514G, 14HP Gear	1693339	514G, 14HP Gear
1693076	Regent 14HP Gear-Export	1693100	2514G, 14HP Gear	1693345	2514G, 14HP Gear
1693084	Regent 16HP Gear	1693323	Regent 14HP Gear		
1693086	Regent 16HP Gear-Export	1693331	Regent 14HP Gear-Export		

NOTE: Unless noted otherwise, use the standard hardware torque specification chart.

A-RG42306B



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The above parts group applies to the following Mfg. Nos.:

1693074	Regent 14HP Gear	1693092	514G, 14HP Gear	1693339	514G, 14HP Gear
1693076	Regent 14HP Gear-Export	1693100	2514G, 14HP Gear	1693345	2514G, 14HP Gear
1693084	Regent 16HP Gear	1693323	Regent 14HP Gear		
1693086	Regent 16HP Gear-Export	1693331	Regent 14HP Gear-Export		

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REF NO.	PART NO.	QTY.	DESCRIPTION
1	772144	1	Transaxle Cover
2	780086A	2	Needle Bearing 5/8” ID
3	770128	1	Transaxle Case
4	776395	1	Countershaft
5	776409	1	Output Shaft
6	778364	1	Spur Gear (38 teeth)
6A	778365	1	Spur Gear (15 teeth-steel)
7	778330	1	Spur Gear (11 teeth-steel)
8	792136A	2	Shift Key
9	784352	1	Shift Collar
10	784378	1	Shift Rod & Fork
11	778334	1	Bevel Gear (30 teeth)
12	778309	1	Input Bevel Pinion (13 teeth)
13	778327	2	Bevel Gear (16 teeth-steel)(Incl. 14)
14	778327	2	Bevel Gear (16 teeth-steel)(Incl. 13)
15	778312A	1	Ring Gear (43 teeth)
17	786139	1	Drive Pin
18	786102	1	Spacer
20	792077	1	Ball 5/16” dia
21	792078	1	Set Screw 3/8-16 x 3/8”
22	792079	1	Spring
25	792073A	16	Screw 1/4-20 x 1-1/4”
25A	792177	2	Screw 1/4-20 X 1-3/8”
26	792125	4	Retaining Ring (pkg of 2)
27	792035	1	Retaining Ring
28	788040	1	Retaining Ring
29	780072	4	Washer
29A	780160	1	Washer
29B	780165	2	Thrust Washer
30	780108	4	Washer
31	780001	2	Washer (.056 wide) (USE AS NEEDED)
31A	780195	2	Flat Washer (.062 wide)
32	788083	1	Oil Seal 5/8”
34	780194	2	Bushing
35	780193	2	Flanged Bushing
35A	780197	2	Flanged Bushing 3/4”
36	790075	1	Brake Disk
37	790007	1	Brake Pad Plate
38	799021	2	Brake Pad (pkg of 2)
39	786026	2	Dowel Pin
40	792076A	1	Washer
41	790019	1	Brake Lever
42	792073A	1	Screw 1/4-20 x 1-1/4”
42A	792085A	1	Screw 1/4-20 x 2-1/4”
43	792075	1	Locknut 5/16-24
44	790025	1	Brake Pad Holder
45	786066	1	Spacer
46	786086	1	Brake Lever Bracket
47	774942	1	Axle (12-7/32” long)

Footnotes:

Peerless transmission parts must be ordered through your local Tecumseh/Peerless distributor.

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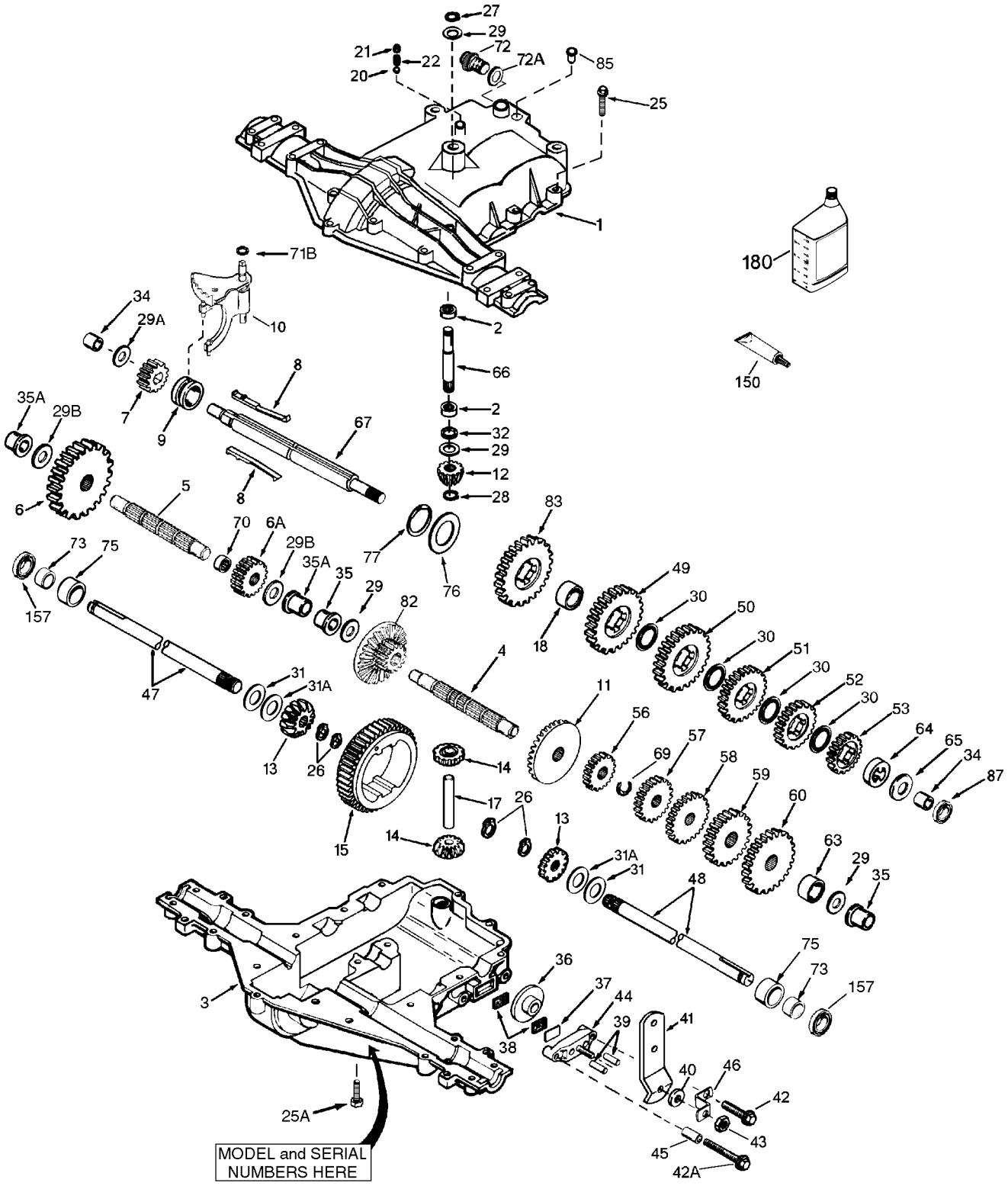
Reference Nos 48 through 180 are listed on the following pages.

The above parts group applies to the following Mfg. Nos.:

1693074	Regent 14HP Gear	1693092	514G, 14HP Gear	1693339	514G, 14HP Gear
1693076	Regent 14HP Gear-Export	1693100	2514G, 14HP Gear	1693345	2514G, 14HP Gear
1693084	Regent 16HP Gear	1693323	Regent 14HP Gear		
1693086	Regent 16HP Gear-Export	1693331	Regent 14HP Gear-Export		

NOTE: Unless noted otherwise, use the standard hardware torque specification chart.

A-RG42306B



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The above parts group applies to the following Mfg. Nos.:

1693074	Regent 14HP Gear	1693092	514G, 14HP Gear	1693339	514G, 14HP Gear
1693076	Regent 14HP Gear-Export	1693100	2514G, 14HP Gear	1693345	2514G, 14HP Gear
1693084	Regent 16HP Gear	1693323	Regent 14HP Gear		
1693086	Regent 16HP Gear-Export	1693331	Regent 14HP Gear-Export		

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REF NO.	PART NO.	QTY.	DESCRIPTION
48	774869	1	Axle (16-13/16” long)
49	778356	1	Spur Gear (29 teeth-steel)
50	778354	1	Spur Gear (23 teeth-steel)
51	778352	1	Spur Gear (19 teeth-steel)
52	778350	1	Spur Gear (16 teeth-steel)
53	778346	1	Spur Gear (15 teeth-steel)
56	778355	1	Spur Gear (11 teeth-steel)
57	778353	1	Spur Gear (17 teeth-steel)
58	778351	1	Spur Gear (21 teeth-steel)
59	778349	1	Spur Gear (24 teeth-steel)
60	778345	1	Spur Gear (25 teeth)
63	786071	1	Countershaft Spacer 1-1/8” x 3/8”
64	786072	1	Brake Shaft Spacer 1-3/8” X 3/8”
65	780189	1	Washer
66	776394	1	Input Shaft
67	776396	1	Shifter & Brake Shaft
69	792170	1	Retaining Ring
70	786178	1	Spacer
71B	788092	1	“O” Ring
72A	788091	1	“O” Ring
72	792165	1	Threaded Plug 9/16-18
73	780140	2	Needle Bearing 3/4”
75	786084	2	Sleeve .999 ID
76	780090	1	Washer
77	788078A	1	Inverted Retaining Ring
82	778333	1	Bevel & Spur Gear (30 & 13 teeth)
83	778338	1	Spur Gear (27 teeth)
85	792154	1	Oil Fill Plug
87	788089	1	Oil Seal 9/16”
150	788093	1	Liquid Gasket RTV Silicone
157	788088	2	Oil Seal 3/4”
180	730229A	1	Gear Oil 80W90

Footnotes:

Peerless transmission parts must be ordered through your local Tecumseh/Peerless distributor.

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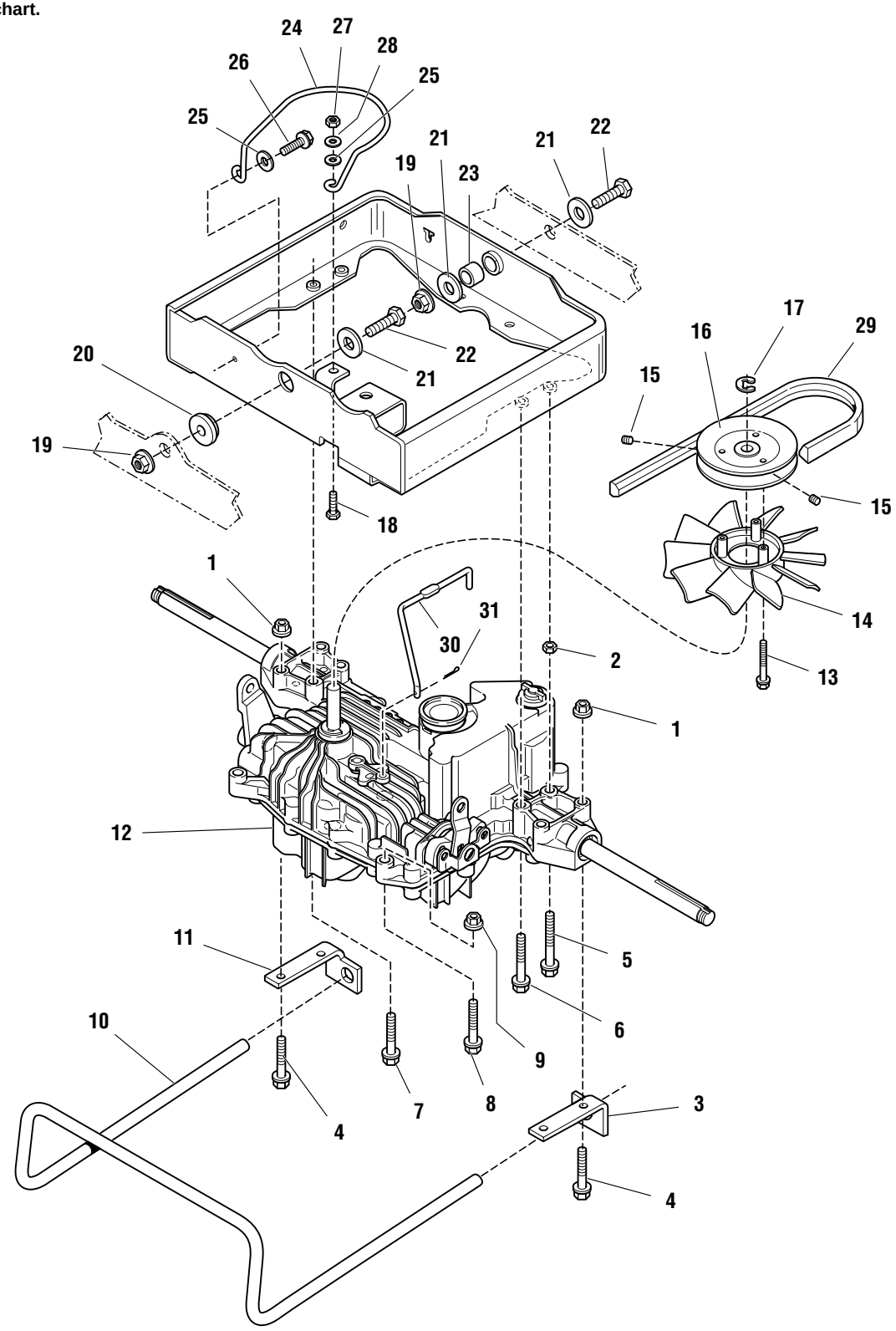
Reference Nos 1 through 47 are listed on the previous pages.

The above parts group applies to the following Mfg. Nos.:

1693074	Regent 14HP Gear	1693092	514G, 14HP Gear	1693339	514G, 14HP Gear
1693076	Regent 14HP Gear-Export	1693100	2514G, 14HP Gear	1693345	2514G, 14HP Gear
1693084	Regent 16HP Gear	1693323	Regent 14HP Gear		
1693086	Regent 16HP Gear-Export	1693331	Regent 14HP Gear-Export		

A-RG42308B

NOTE: Unless noted otherwise, use the standard hardware torque specification chart.



The above parts group applies to the following Mfg. Nos.:

1693080	Regent 14HP Hydro	1693094	514H, 14HP Hydro	1693325	Regent 14HP Hydro	1693341	514H, 14HP Hydro
1693082	Regent 14HP Hydro (Ex)	1693098	516H, 16HP Hydro	1693329	Regent 16HP Hydro	1693343	516H, 16HP Hydro
1693088	Regent 16HP Hydro	1693102	2514H, 14HP Hydro	1693333	Regent 14HP Hydro (Ex)	1693347	2514H, 14HP Hydro
1693090	Regent 16HP Hydro (Ex)	1693104	2516H, 16HP Hydro	1693337	Regent 16HP Hydro (Ex)	1693349	2516H, 16HP Hydro

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Transmission, Belt, & Carrier Group *— Hydro Models*

REF NO.	PART NO.	QTY.	DESCRIPTION
1	1931277	4	NUT, Hex Flange Whiz-Lock, 5/16-18
2	1928698	1	JAM NUT, Top Lock, 5/16-18
3	1717427	1	ANCHOR, Torsion Bar, L.H.
4	1960586	4	CAPSCREW, Whiz Lock Hex Hd, 5/16-18 x 2-1/2
5	960584	1	CAPSCREW, Taptite Hex Washer Hd, 5/16-18 x 3-1/2
6	960583	1	CAPSCREW, Taptite Hex Washer Hd, 5/16-18 x 3
7	960551	2	CAPSCREW, Taptite Hex Washer Hd, 5/16-18 x 2-1/2
8	1960585	1	CAPSCREW, Whiz Lock Hex Hd, 5/16-18 x 1-1/4
9	1927557	1	NUT, Hex, Flange Whiz Lock, 5/16-18
10	1717424	1	TORSION BAR
11	1717428	1	ANCHOR, Torsion Bar, R.H.
12	1717194	1	TRANSMISSION ASSEMBLY, Tuff Torq K-56
13	1930810	3	CAPSCREW, Taptite Hex Washer Hd, 1/4-20 x 1-1/2
14	1717425	1	FAN
15	1708269	2	SET SCREW, Brass Tipped
16	1707932	1	PULLEY ASSEMBLY
17	158399	1	RETAINING RING
18	1921333	1	CAPSCREW, Hex Hd, 5/16-18 x 1
19	1930644	2	NUT, Flange, 1/2-13, 2-Way Lock
20	1717286	1	SPACER
21	1918431	3	WASHER, 1/2
22	1920328	2	CAPSCREW, Hex Hd, 1/2-13 x 1-1/2
23	1709235	1	BUSHING
24	1717292	1	GUIDE, Belt
25	1919326	2	WASHER, 5/16
26	1664847	1	CAPSCREW, Taptite Hex Washer Hd, 5/16-18 x 3/4
27	1917372	1	NUT, Hex, Full, 5/16-18
28	1917356	1	LOCKWASHER, 5/16
29	1717397	1	BELT, Drive
30	1717442	1	ROD, Transmission Release
31	1918447	1	COTTER PIN
32	1717189	1	CARRIER, Transmission, Hydro

Footnotes:

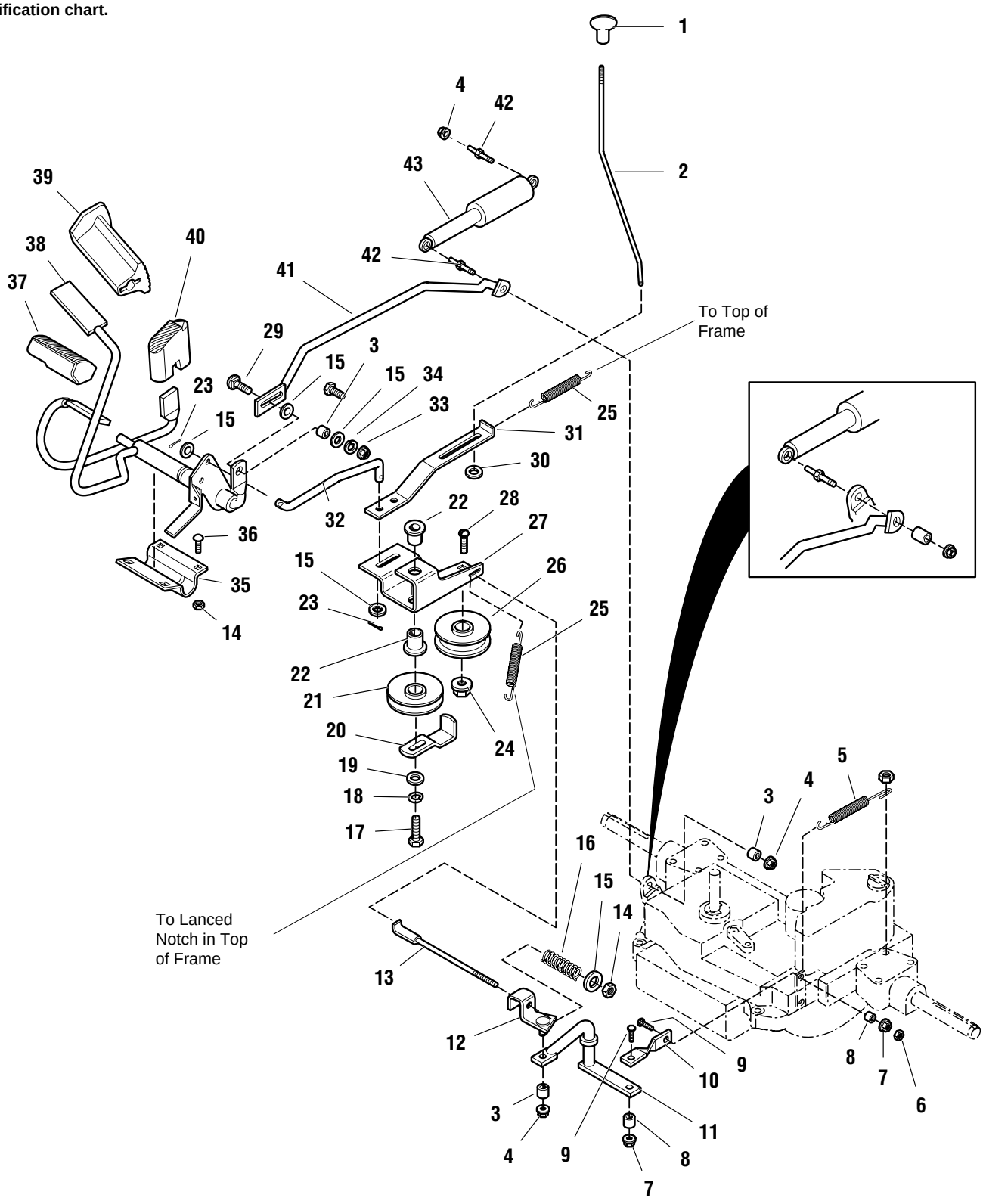
The above parts group applies to the following Mfg. Nos.:

1693080	Regent 14HP Hydro	1693094	514H, 14HP Hydro	1693325	Regent 14HP Hydro	1693341	514H, 14HP Hydro
1693082	Regent 14HP Hydro (Ex)	1693098	516H, 16HP Hydro	1693329	Regent 16HP Hydro	1693343	516H, 16HP Hydro
1693088	Regent 16HP Hydro	1693102	2514H, 14HP Hydro	1693333	Regent 14HP Hydro (Ex)	1693347	2514H, 14HP Hydro
1693090	Regent 16HP Hydro (Ex)	1693104	2516H, 16HP Hydro	1693337	Regent 16HP Hydro (Ex)	1693349	2516H, 16HP Hydro

Control Linkage Group — *Hydro Models*

NOTE: Unless noted otherwise, use the standard hardware torque specification chart.

A-RG42309B



The above parts group applies to the following Mfg. Nos.:

1693080	Regent 14HP Hydro	1693094	514H, 14HP Hydro	1693325	Regent 14HP Hydro	1693341	514H, 14HP Hydro
1693082	Regent 14HP Hydro (Ex)	1693098	516H, 16HP Hydro	1693329	Regent 16HP Hydro	1693343	516H, 16HP Hydro
1693088	Regent 16HP Hydro	1693102	2514H, 14HP Hydro	1693333	Regent 14HP Hydro (Ex)	1693347	2514H, 14HP Hydro
1693090	Regent 16HP Hydro (Ex)	1693104	2516H, 16HP Hydro	1693337	Regent 16HP Hydro (Ex)	1693349	2516H, 16HP Hydro

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Control Linkage Group *— Hydro Models*

REF NO.	PART NO.	QTY.	DESCRIPTION
1	1713855	1	KNOB, Plastic, Parking Brake
2	1714385	1	ROD, Parking Brake
3	1703900	3	SPACER
4	1935048	3	NUT, Hex Flange Lock, 5/16-18
5	106681	1	SPRING, Brake Return
6	1923358	1	LOCK NUT, Center, 1/4-20
7	1930642	2	NUT, Hex Flange Lock, 1/4-20
8	1706495	2	SPACER
9	1921960	2	CAPSCREW, Hex Hd, 1/4-20 x 1
10	1717737	1	BRAKE LINK
11	1717189	1	BRAKE ARM
12	1717728	1	GUIDE, Brake Rod
13	1717440	1	ROD, Brake
14	1919438	5	NUT, Hex Nylon Lock, 5/16-18
15	1919326	5	WASHER, Plain, 5/16
16	1708360	1	SPRING
17	1921971	1	CAPSCREW, Hex Hd, 3/8-16 x 1-3/4
18	1916965	1	LOCKWASHER, 3/8
19	1924940	1	WASHER, Plain, 3/8
20	1708352	1	GUARD
21	1714526	1	PULLEY, Idler, V
22	1663114	2	BUSHING, 5/8
23	1918451	2	COTTER PIN, 1/8 x 3/4
24	1928352	1	NUT, Hex Flange Whiz Lock, 3/8-16
25	165068	2	SPRING
26	1707289	1	PULLEY, Backside Idler
27	1717438	1	BRACKET, Idler
28	1931353	1	CARRIAGE BOLT, 3/8-16 x 1-3/4
29	1931335	1	CARRIAGE BOLT, 5/16-18 x 1
30	1921319	1	WASHER, Plain, 1/4
31	1717439	1	LEVER, Parking Brake
32	1717115	1	ROD, Clutch
33	1917372	1	NUT, Hex, Full, 5/16-18
34	1917356	1	LOCKWASHER, 5/16
35	1713784	1	CLAMP, Tube
36	1931333	4	CARRIAGE BOLT, 5/16-18 x 3/4
37	1715834	1	PAD, Foot Pedal, Forward
38	1717453	1	FOOT PEDAL ASSEMBLY
39	1714773	1	PAD, Brake Pedal
40	1715835	1	PAD, Foot Pedal, Reverse
41	1717116	1	ROD, Control
42	1717685	2	STUD, Shock Mounting
43	1718039	1	SHOCK ABSORBER

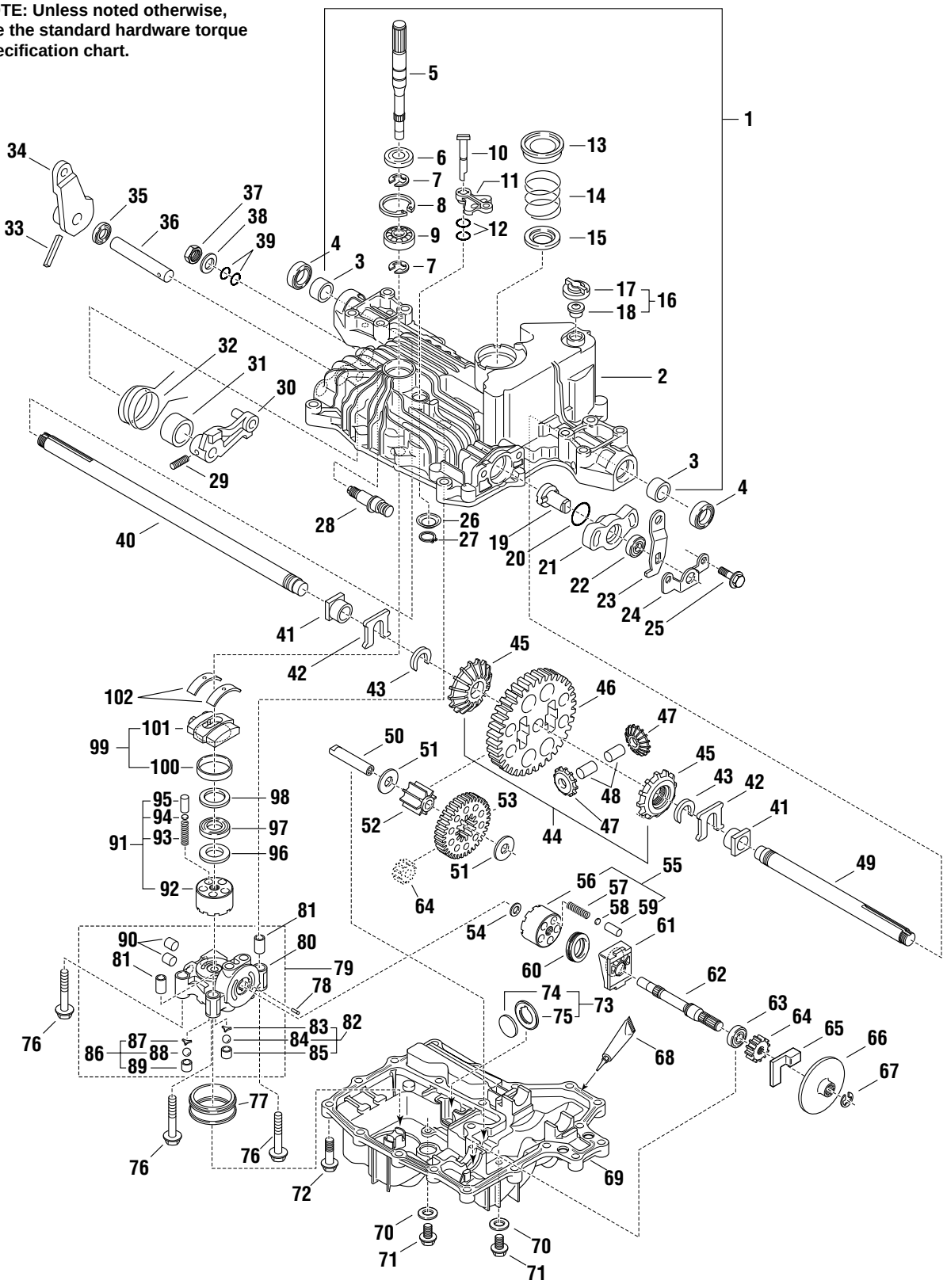
Footnotes:

The above parts group applies to the following Mfg. Nos.:

1693080	Regent 14HP Hydro	1693094	514H, 14HP Hydro	1693325	Regent 14HP Hydro	1693341	514H, 14HP Hydro
1693082	Regent 14HP Hydro (Ex)	1693098	516H, 16HP Hydro	1693329	Regent 16HP Hydro	1693343	516H, 16HP Hydro
1693088	Regent 16HP Hydro	1693102	2514H, 14HP Hydro	1693333	Regent 14HP Hydro (Ex)	1693347	2514H, 14HP Hydro
1693090	Regent 16HP Hydro (Ex)	1693104	2516H, 16HP Hydro	1693337	Regent 16HP Hydro (Ex)	1693349	2516H, 16HP Hydro

A-RG42324B

NOTE: Unless noted otherwise, use the standard hardware torque specification chart.



The above parts group applies to the following Mfg. Nos.:

1693080	Regent 14HP Hydro	1693094	514H, 14HP Hydro	1693325	Regent 14HP Hydro	1693341	514H, 14HP Hydro
1693082	Regent 14HP Hydro (Ex)	1693098	516H, 16HP Hydro	1693329	Regent 16HP Hydro	1693343	516H, 16HP Hydro
1693088	Regent 16HP Hydro	1693102	2514H, 14HP Hydro	1693333	Regent 14HP Hydro (Ex)	1693347	2514H, 14HP Hydro
1693090	Regent 16HP Hydro (Ex)	1693104	2516H, 16HP Hydro	1693337	Regent 16HP Hydro (Ex)	1693349	2516H, 16HP Hydro

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Tuff Torq K-56 Transaxle SERVICE PARTS *(Hydro Models)*

REF NO.	PART NO.	QTY.	DESCRIPTION
1	1718064	1	UPPER HOUSING, Complete.
2	N/A	1	UPPER HOUSING
3	N/A	2	BUSHING, 19.05
4	1718111	2	SEAL, (S19 x 32 x 8)
5	1718074	1	PUMP SHAFT
6	1708651	1	SEAL, TC153507
7	1718076	2	RING, E15
8	1708650	1	RING, 35
9	1708673	1	BEARING, 6202C3
10	1718057	1	SHAFT, Bypass
11	1718058	1	BY-PASS ARM
12	1708691	2	PACKING, P10A
13	1718055	1	SEALING CAP, 50
14	1718054	1	SPRING, (Filter)
15	1718053	1	FILTER, 25-Disc
16	1718052	1	VENT VALVE, 15
17	N/A	1	CAP, Vent Valve
18	N/A	1	BODY, Vent Valve
19	1718117	1	SHAFT, Brake
20	1718121	1	PACKING, P29
21	1718118	1	CAM, Brake
22	1718120	1	SEAL, TC162606
23	1718116	1	ARM, Brake
24	1718119	1	PLATE, Brake
25	1718122	2	BOLT, 8 X 30
26	1718060	1	DISK SPRING, 10
27	1718061	1	RING, 10
28	1718094	1	FULCRUM, Eccentric
29	1718097	1	PIN, 6.0A x 25
30	1718092	1	CONTROL ARM
31	1718093	1	COLLAR, Control
32	1718095	1	SPRING, Torsion
33	1718100	1	PIN, 6.0A x 40
34	1718101	1	LEVER, Control
35	1718090	1	SEAL, TC162606
36	1718091	1	SHAFT, Control
37	1708692	1	NUT, 12
38	1708689	1	WASHER, 12
39	1718098	2	PACKING, P 14
40	1718109	1	SHAFT, Axle
41	1718110	2	BUSHING, 19 x 21
42	1718112	2	WASHER, THRUST
43	1718113	2	RING, 17
44	1718103	1	DIFF. GEAR KIT
45	N/A	2	DIFF. SIDE GEAR
46	1718102	1	GEAR, Final
47	N/A	2	DIFF. PINION
48	N/A	2	PIN, 13 x 22.5
49	1718108	1	SHAFT, Axle, LH
50	1718104	1	SHAFT, Reduction
51	1718105	2	WASHER, 12 x 32 x 3.2
52	1718107	1	PINION, Final

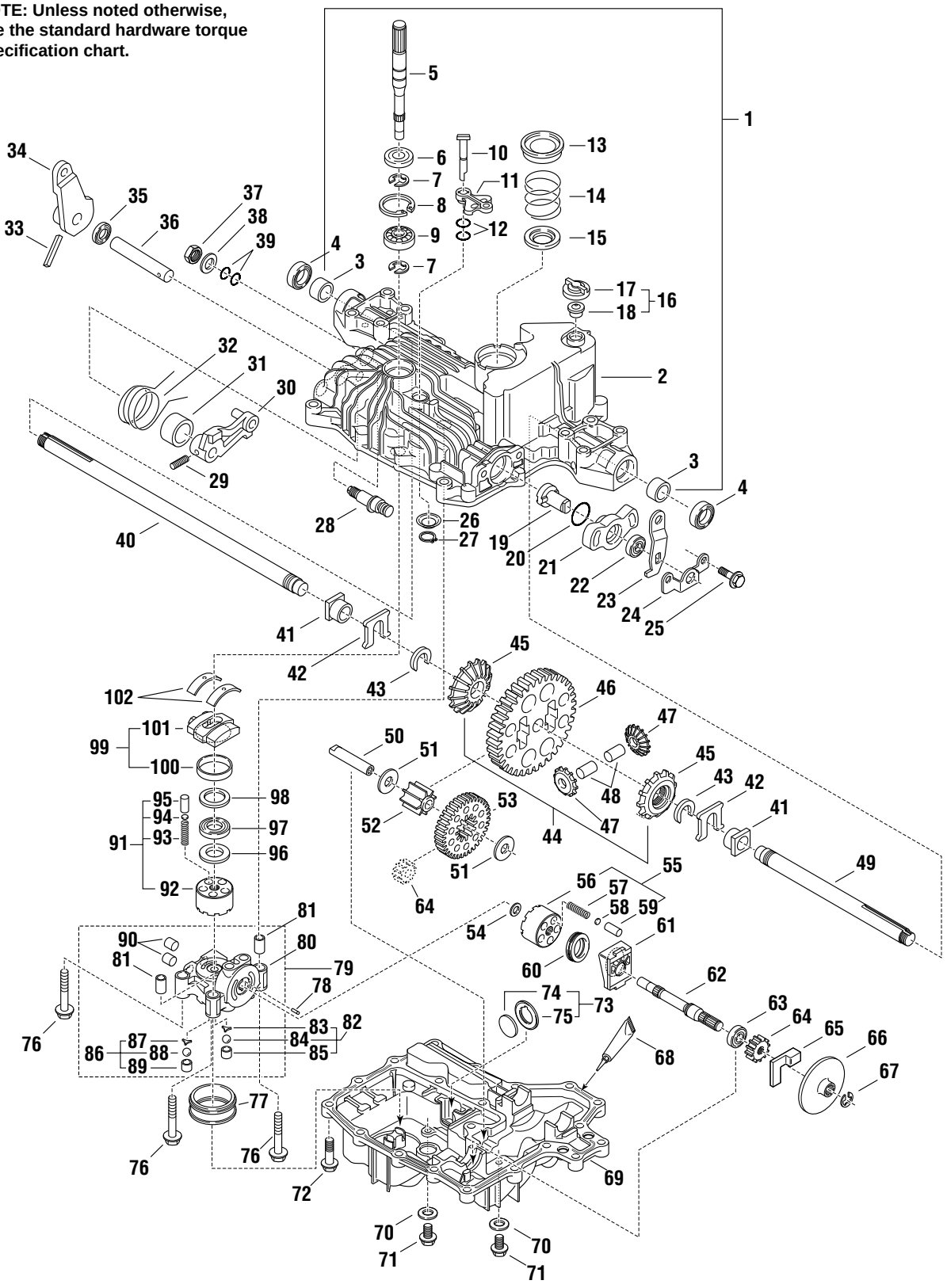
Footnotes: Components marked “N/A” are not serviced separately.
Order the complete assembly that the component is a part of.

The above parts group applies to the following Mfg. Nos.:

1693080	Regent 14HP Hydro	1693094	514H, 14HP Hydro	1693325	Regent 14HP Hydro	1693341	514H, 14HP Hydro
1693082	Regent 14HP Hydro (Ex)	1693098	516H, 16HP Hydro	1693329	Regent 16HP Hydro	1693343	516H, 16HP Hydro
1693088	Regent 16HP Hydro	1693102	2514H, 14HP Hydro	1693333	Regent 14HP Hydro (Ex)	1693347	2514H, 14HP Hydro
1693090	Regent 16HP Hydro (Ex)	1693104	2516H, 16HP Hydro	1693337	Regent 16HP Hydro (Ex)	1693349	2516H, 16HP Hydro

A-RG42324B

NOTE: Unless noted otherwise, use the standard hardware torque specification chart.



The above parts group applies to the following Mfg. Nos.:

1693080	Regent 14HP Hydro	1693094	514H, 14HP Hydro	1693325	Regent 14HP Hydro	1693341	514H, 14HP Hydro
1693082	Regent 14HP Hydro (Ex)	1693098	516H, 16HP Hydro	1693329	Regent 16HP Hydro	1693343	516H, 16HP Hydro
1693088	Regent 16HP Hydro	1693102	2514H, 14HP Hydro	1693333	Regent 14HP Hydro (Ex)	1693347	2514H, 14HP Hydro
1693090	Regent 16HP Hydro (Ex)	1693104	2516H, 16HP Hydro	1693337	Regent 16HP Hydro (Ex)	1693349	2516H, 16HP Hydro

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Tuff Torq K-56 Transaxle SERVICE PARTS (Hydro Models)

REF NO.	PART NO.	QTY.	DESCRIPTION
53	1718106	1	REDUCTION GEAR
54	1718084	1	WASHER 12 x 24 x 1
55	1718079	1	CYLINDER BLOCK, Complete
56	N/A	1	CYLINDER BLOCK
57	N/A	5	PISTON
58	N/A	5	WASHER, 11
59	N/A	5	PISTON
60	1718078	1	BEARING, 51106
61	1718077	1	HOUSING
62	1718080	1	SHAFT, Motor
63	1718083	1	BEARING, 6202UC3
64	1718082	1	MOTOR GEAR
65	1718115	1	SHOE, Brake
66	1718114	1	DISK, Brake
67	1718081	1	E-RING
68	N/A	1	SEALANT
69	1718051	1	HOUSING, Lower
70	1708649	2	WASHER, Seal 8
71	1708653	2	BOLT, 8 x 12
72	1707789	20	CAPSCREW, Self-Tapping, 8x30
73	1718065	1	MAGNET, Complete
74	N/A	1	MAGNET, 28x3.5
75	N/A	1	COVER, Magnet
76	1708667	3	BOLT, 10 x 60
77	1718071	1	FILTER, 40
78	1718070	1	PIN, 3 x 9.8
79	1718068	1	CENTER CASE, Complete
80	N/A	1	CENTER CASE
81	1718069	2	KNOCK PIN, 12x22
82	N/A	1	VALVE, A-1 Set
83	N/A	1	HOLDER,Suction
84	N/A	1	BALL, 5/16
85	N/A	1	BODY, A-1 Suction
86	N/A	1	VALVE, A-2 Set
87	N/A	1	HOLDER, Suction
88	N/A	1	BALL, 5/16
89	N/A	1	BODY, A-2 Suction
90	N/A	2	PLUG, 14.5 x 13
91	1718073	1	CYLINDER BLOCK, Complete
92	N/A	1	CYLINDER BLOCK
93	N/A	5	SPRING
94	N/A	5	WASHER, 9.4
95	N/A	5	PISTON
96	1718087	1	THRUST PLATE
97	1718086	1	BEARING, K81105
98	1718088	1	THRUST PLATE
99	1718085	1	SWASH PLATE, Complete
100	N/A	1	BUSHING, Pump
101	N/A	1	SWASH PLATE
102	1718089	2	BEARING, Thrust

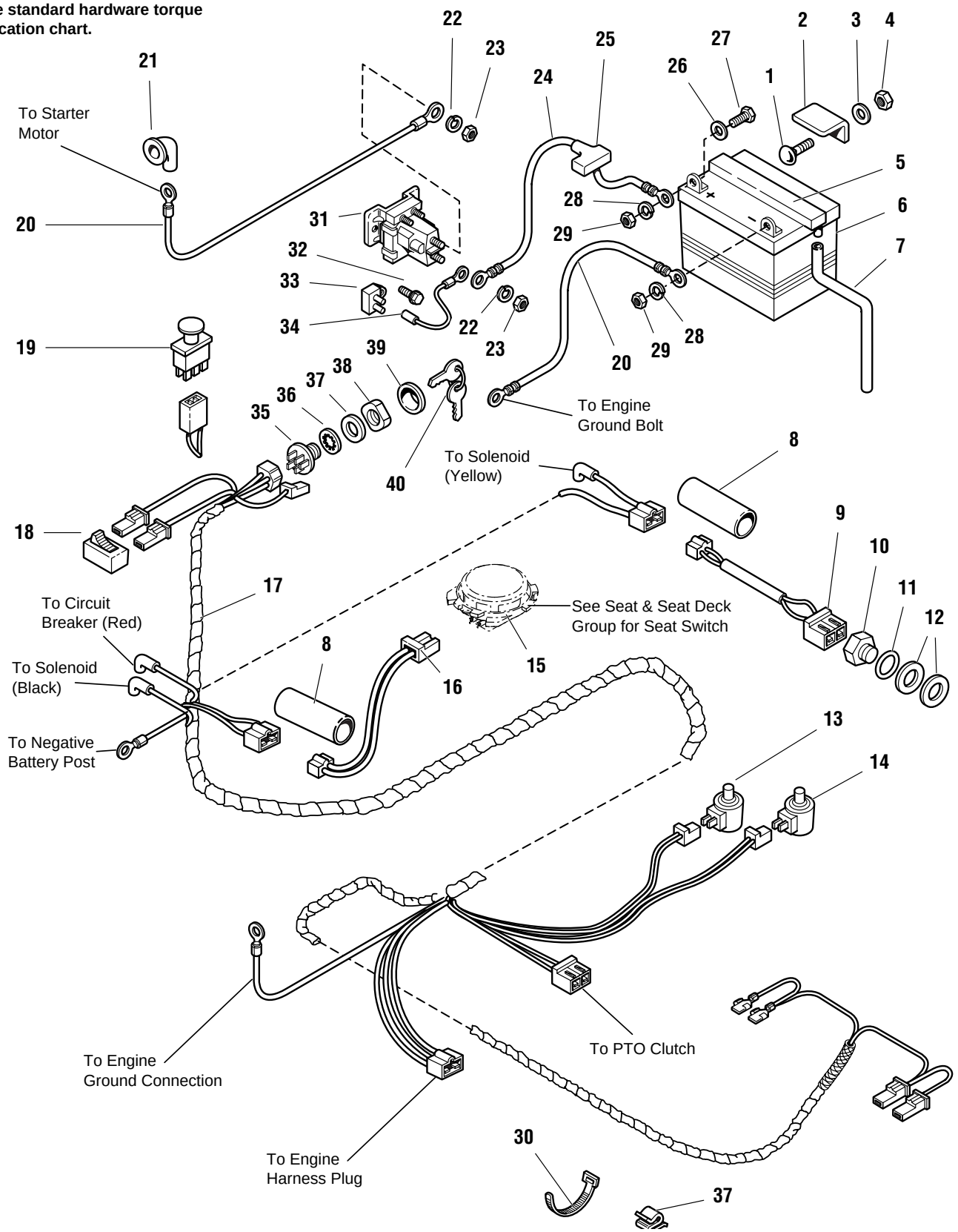
Footnotes: Components marked "N/A" are not serviced separately.
Order the complete assembly that the component is a part of.

The above parts group applies to the following Mfg. Nos.:

1693080	Regent 14HP Hydro	1693094	514H, 14HP Hydro	1693325	Regent 14HP Hydro	1693341	514H, 14HP Hydro
1693082	Regent 14HP Hydro (Ex)	1693098	516H, 16HP Hydro	1693329	Regent 16HP Hydro	1693343	516H, 16HP Hydro
1693088	Regent 16HP Hydro	1693102	2514H, 14HP Hydro	1693333	Regent 14HP Hydro (Ex)	1693347	2514H, 14HP Hydro
1693090	Regent 16HP Hydro (Ex)	1693104	2516H, 16HP Hydro	1693337	Regent 16HP Hydro (Ex)	1693349	2516H, 16HP Hydro

A-RG42310B

NOTE: Unless noted otherwise, use the standard hardware torque specification chart.



The above parts group applies to the following Mfg. Nos.:

1693074	Regent 14HP Gear	1693092	514G, 14HP Gear	1693339	514G, 14HP Gear
1693076	Regent 14HP Gear-Export	1693100	2514G, 14HP Gear	1693345	2514G, 14HP Gear
1693084	Regent 16HP Gear	1693323	Regent 14HP Gear		
1693086	Regent 16HP Gear-Export	1693331	Regent 14HP Gear-Export		

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Electrical Group *- Gear Models*

REF NO.	PART NO.	QTY.	DESCRIPTION
1	1931333	1	CARRIAGE BOLT, 5/16-18 x 3/4
2	1713756	1	CLAMP, Battery
3	1919326	1	WASHER, Plain, 5/16
4	1919438	1	NUT, Hex Nylon Lock, 5/16-18
5	1704581	1	CAP, Vent, Battery
6	1685215	1	BATTERY
7	1704583	1	HOSE, Drain
8	1715014	2	TUBE, Shrink
9	1715011	1	WIRE ASSEMBLY, Transmission
10	1654634	1	SWITCH, Transmission
11	1715540	1	SEAL, O-Ring
12	101025	3	WASHER, 5/8
13	1714770	1	SWITCH, Pedal, N.C., Gray
14	1704379	1	SWITCH, Pedal, N.O., Black
15	1717163	2	KEY, Ignition
16	1715010	1	WIRE ASSEMBLY, Seat Switch
17	1717456	1	WIRING HARNESS, Main
18	1703799	1	SWITCH, Headlights
19	1716332	1	SWITCH, PTO
20	1703484	2	CABLE, (Solenoid to Starter & Battery to Ground)
21	122023	1	COVER, Terminal
22	1917356	2	LOCKWASHER, 5/16
23	1920263	2	NUT, Hex, 5/16-24 NF
24	1603618	1	CABLE, Battery, Positive
25	1677296	1	BOOT, Insulator
26	1921319	2	WASHER, 1/4
27	1923341	2	CAPSCREW, Hex Hd., 1/4-20 x 3/4
28	1916964	2	LOCKWASHER, 1/4
29	1916622	2	NUT, Hex, 1/4-20
30	932747	3	TIE
31	1685290	1	SOLENOID
32	1927429	1	CAPSCREW, Taptite Hex Washer Hd, 1/4-20 x 5/8
33	1665238	1	CIRCUIT BREAKER
34	1665237	1	WIRE ASSEMBLY
35	1716061	1	SWITCH, Ignition, 6-Pole
36	1960547	1	LOCKWASHER, Internal Tooth, 5/8
37	934683	1	CLIP, Wire
38	1717549	1	NUT, Hex, Flange, 5/8-32
39	1717550	1	COVER, Ignition

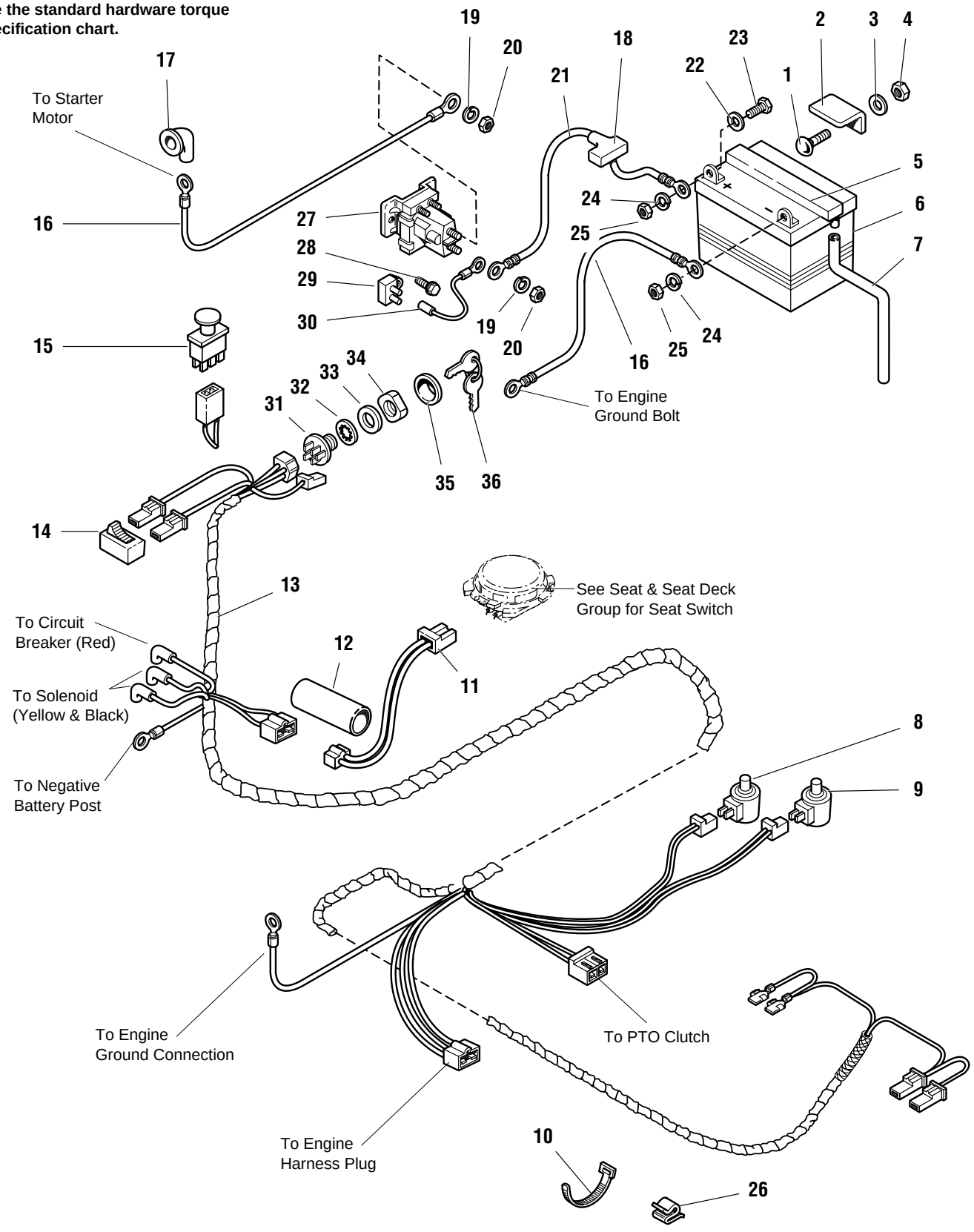
Footnotes:

The above parts group applies to the following Mfg. Nos.:

1693074	Regent 14HP Gear	1693092	514G, 14HP Gear	1693339	514G, 14HP Gear
1693076	Regent 14HP Gear-Export	1693100	2514G, 14HP Gear	1693345	2514G, 14HP Gear
1693084	Regent 16HP Gear	1693323	Regent 14HP Gear		
1693086	Regent 16HP Gear-Export	1693331	Regent 14HP Gear-Export		

NOTE: Unless noted otherwise, use the standard hardware torque specification chart.

A-RG42311B



The above parts group applies to the following Mfg. Nos.:

1693080	Regent 14HP Hydro	1693094	514H, 14HP Hydro	1693325	Regent 14HP Hydro	1693341	514H, 14HP Hydro
1693082	Regent 14HP Hydro (Ex)	1693098	516H, 16HP Hydro	1693329	Regent 16HP Hydro	1693343	516H, 16HP Hydro
1693088	Regent 16HP Hydro	1693102	2514H, 14HP Hydro	1693333	Regent 14HP Hydro (Ex)	1693347	2514H, 14HP Hydro
1693090	Regent 16HP Hydro (Ex)	1693104	2516H, 16HP Hydro	1693337	Regent 16HP Hydro (Ex)	1693349	2516H, 16HP Hydro

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Electrical Group *- Hydro Models*

REF NO.	PART NO.	QTY.	DESCRIPTION
1	1931333	1	CARRIAGE BOLT, 5/16-18 x 3/4
2	1713756	1	CLAMP, Battery
3	1919326	1	WASHER, Plain, 5/16
4	1919438	1	NUT, Hex Nylon Lock, 5/16-18
5	1704581	1	CAP, Vent, Battery
6	1685215	1	BATTERY
7	1704583	1	HOSE, Drain
8	1704379	1	SWITCH, Pedal, N.O., Black
9	1714770	1	SWITCH, Pedal, N.C., Gray
10	932747	3	TIE
11	1715010	1	WIRE ASSEMBLY, Seat Switch
12	1715014	1	TUBE, Shrink
13	1717457	1	WIRING HARNESS, Main
14	1703799	1	SWITCH, Headlights
15	1716332	1	SWITCH, PTO
16	1703484	2	CABLE, (Solenoid to Starter & Battery to Ground)
17	122023	1	COVER, Terminal
18	1677296	1	BOOT, Insulator
19	1917356	2	LOCKWASHER, 5/16
20	1920263	2	NUT, Hex, 5/16-24 NF
21	1603618	1	CABLE, Battery, Positive
22	1921319	2	WASHER, 1/4
23	1923341	2	CAPSCREW, Hex Hd., 1/4-20 x 3/4
24	1916964	2	LOCKWASHER, 1/4
25	1916622	2	NUT, Hex, 1/4-20, UNC
26	934683	1	CLIP, Wire
27	1685290	1	SOLENOID
28	1927429	1	CAPSCREW, Taptite Hex Washer Hd, 1/4-20 x 5/8
29	1665238	1	CIRCUIT BREAKER
30	1665237	1	WIRE ASSEMBLY
31	1716061	1	SWITCH, Ignition, 6-Pole
32	1960547	1	WASHER, Lock, Internal Tooth, 5/8
33	101025	1	WASHER, 5/8
34	1717549	1	NUT, Hex, Flange, 5/8-32
35	1717550	1	COVER, Ignition
36	1717163	2	KEY, Ignition

Footnotes:

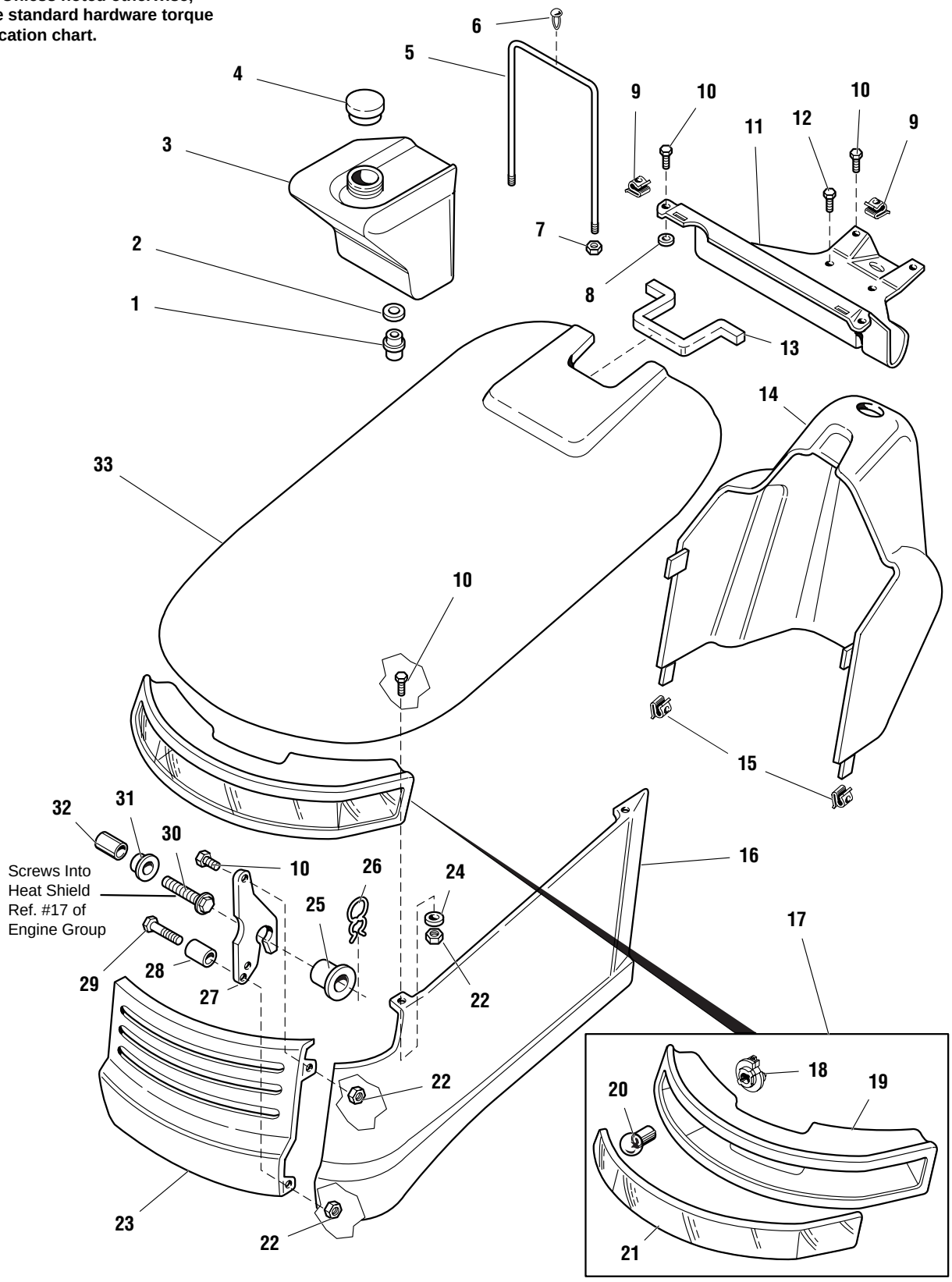
The above parts group applies to the following Mfg. Nos.:

1693080	Regent 14HP Hydro	1693094	514H, 14HP Hydro	1693325	Regent 14HP Hydro	1693341	514H, 14HP Hydro
1693082	Regent 14HP Hydro (Ex)	1693098	516H, 16HP Hydro	1693329	Regent 16HP Hydro	1693343	516H, 16HP Hydro
1693088	Regent 16HP Hydro	1693102	2514H, 14HP Hydro	1693333	Regent 14HP Hydro (Ex)	1693347	2514H, 14HP Hydro
1693090	Regent 16HP Hydro (Ex)	1693104	2516H, 16HP Hydro	1693337	Regent 16HP Hydro (Ex)	1693349	2516H, 16HP Hydro

Hood, Dash & Fuel Tank

A-RG42312B

NOTE: Unless noted otherwise, use the standard hardware torque specification chart.



The above parts group applies to the following Mfg. Nos.:

1693074	Regent 14G	1693086	Regent 16G	1693098	516H, 16H	1693325	Regent 14H	1693339	514G, 14G	1693349	2516H, 16H
1693076	Regent 14G	1693088	Regent 16H	1693100	2514G, 14G	1693329	Regent 16H	1693341	514H, 14H		
1693080	Regent 14H	1693090	Regent 16H	1693102	2514H, 14H	1693331	Regent 14G	1693343	516H, 16H		
1693082	Regent 14H	1693092	514G, 14G	1693104	2516H, 16H	1693333	Regent 14H	1693345	2514G, 14G		
1693084	Regent 16G	1693094	514H, 14H	1693323	Regent 14G	1693337	Regent 16H	1693347	2514H, 14H		

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Hood, Dash & Fuel Tank

REF NO.	PART NO.	QTY.	DESCRIPTION
1	1674231	1	FITTING, Fuel
2	1654930	1	GROMMET, Fuel Fitting
3	1714472	1	FUEL TANK
4	1714020	1	CAP, Fuel Tank
5	1715044	1	STRAP
6	1704351	1	FASTENER, Plastic, Ratchet
7	1919438	2	NUT, Hex Nylon Lock, 5/16-18
8	1960353	A/R	WASHER, 1/4
9	1960368	4	PAL NUT, 1/4-20
10	1960295	11	CAPSCREW, Whiz Lock Hex Hd, 1/4-20 x 5/8
11	1714538	1	BULKHEAD
12	1925003	4	CAPSCREW, Taptite Hex Washer Hd, 1/4-20 x 1/2
13	1715495	1	GROMMET, Strip
14	1714769	1	DASHBOARD
15	172434	2	CLIP
16	1714350	1	PANEL, Side, LH, Orange
16	41714350	1	PANEL, Side, LH, Red
17	1714353	1	LIGHT BAR ASSEMBLY (Incl. Ref. Nos. 18, 19, 20 & 21)
18	1714787	2	SOCKET, Bulb
19	1714786	1	BEZEL
20	1677371	2	BULB, #1156
21	1714785	1	LENS
22	1920397	10	NUT, Hex, Nylon Lock, 1/4-20
23	1714352	1	GRILLE, Orange
23	41714352	1	GRILLE, Red
24	1921319	2	WASHER, Plain, 1/4
25	1704626	2	SPACER, Plastic, Hood Pivot
26	1704628	2	CLIP, Pivot Spacer Retaining
27	1714875	2	HINGE, Hood
28	1710703	2	SPACER
29	1922837	2	CAPSCREW, Hex Hd, 1/4-20 x 1-1/2
30	1930595	2	CAPSCREW, Whiz Lock Hex Hd, 5/16-18 x 1-1/4
31	1705248	2	SPACER, Steel, Hood Pivot, Grooved
32	1705249	2	SPACER, Steel, Hood Pivot
33	1714349	1	HOOD, Orange
33	41714349	1	HOOD, Red
34	1714351	1	PANEL, Side, RH, Orange
35	41714351	1	PANEL, Side, RH, Red

Footnotes:

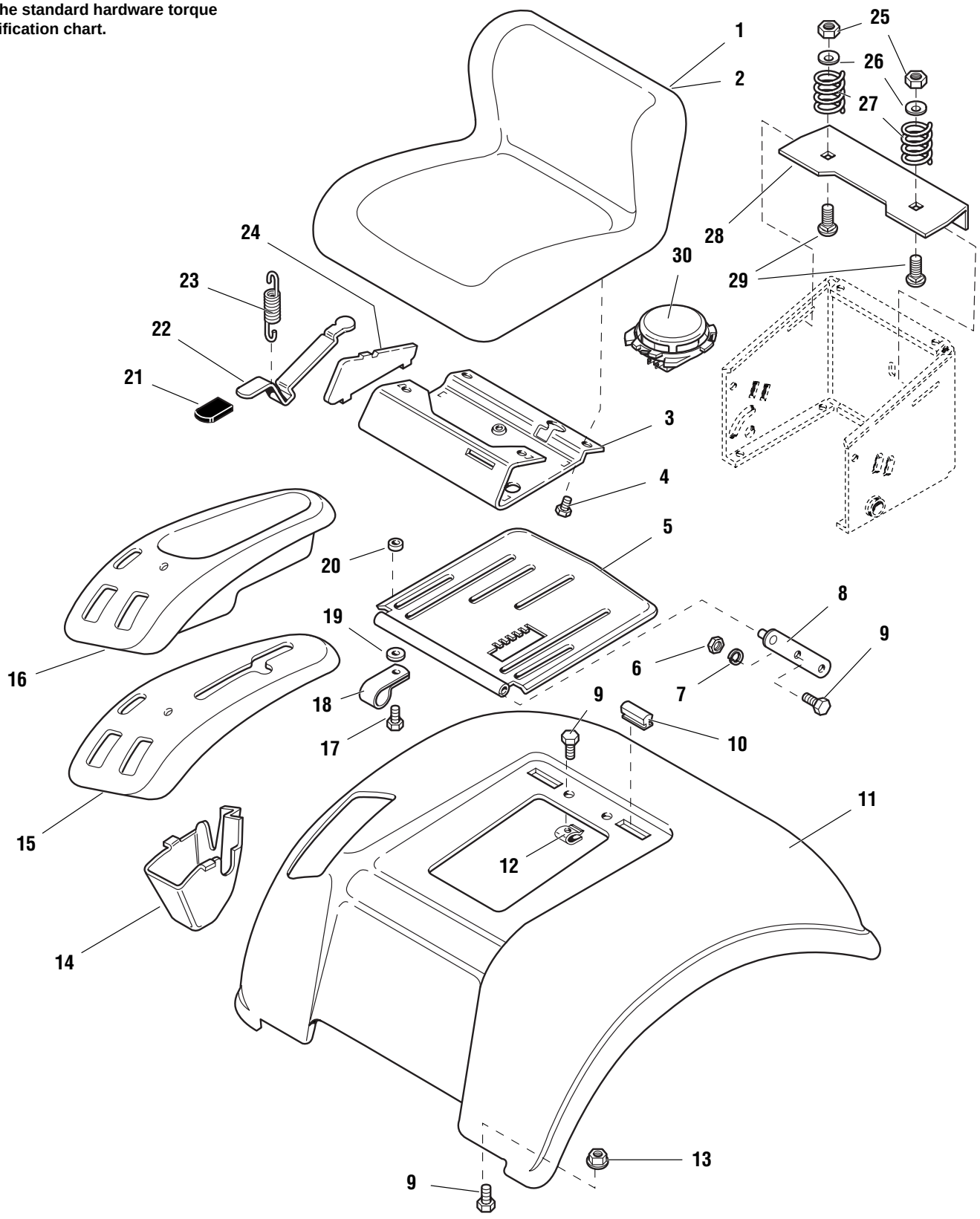
The above parts group applies to the following Mfg. Nos.:

1693074	Regent 14G	1693086	Regent 16G	1693098	516H, 16H	1693325	Regent 14H	1693339	514G, 14G	1693349	2516H, 16H
1693076	Regent 14G	1693088	Regent 16H	1693100	2514G, 14G	1693329	Regent 16H	1693341	514H, 14H		
1693080	Regent 14H	1693090	Regent 16H	1693102	2514H, 14H	1693331	Regent 14G	1693343	516H, 16H		
1693082	Regent 14H	1693092	514G, 14G	1693104	2516H, 16H	1693333	Regent 14H	1693345	2514G, 14G		
1693084	Regent 16G	1693094	514H, 14H	1693323	Regent 14G	1693337	Regent 16H	1693347	2514H, 14H		

Seat & Seat Deck *– Early Models (1693074-1693104)*

NOTE: Unless noted otherwise, use the standard hardware torque specification chart.

A-RG42313B



The above parts group applies to the following Mfg. Nos.:

1693074	Regent 14G	1693082	Regent 14H	1693088	Regent 16H	1693094	514H, 14H	1693102	2514H, 14H
1693076	Regent 14G	1693084	Regent 16G	1693090	Regent 16H	1693098	516H, 16H	1693104	2516H, 16H
1693080	Regent 14H	1693086	Regent 16G	1693092	514G, 14G	1693100	2514G, 14G		

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Seat & Seat Deck *– Early Models (1693074-1693104)*

REF NO.	PART NO.	QTY.	DESCRIPTION
1	1718002	1	SEAT ASSEMBLY (Incl. Seat Cover, Ref. 2)
2	1714483	1	COVER, Seat
3	1713595	1	SLIDE, Seat
4	1931648	4	CAPSCREW, Whiz Lock Hex Hd, 5/16-18 x 1/2
5	1713594	1	PAN, Seat
6	1917372	2	NUT, Hex, Full, 5/16-18
7	1917356	2	LOCKWASHER, 5/16
8	1714358	2	BAR ASSEMBLY, Seat Pivot
9	1930591	6	CAPSCREW, Whiz Lock Hex Hd, 5/16-18 x 3/4
10	1713794	2	STOP, Rubber Seat
11	1714317	1	SEAT DECK, Orange
11	41714317	1	SEAT DECK, Red
12	1935255	2	SPEED NUT, Tinnerman Lug Type, 5/16-18
13	1931277	4	NUT, Hex Flange Whiz-Lock, 5/16-18
14	1714909	1	GUARD, Splash, Pod
15	1714908	1	CONTROL POD, Gear
16	1714542	1	CONTROL POD, Hydro
17	1960086	3	CAPSCREW, Taptite Hex Washer Hd, 5/16-18 x 5/8
18	1708008	1	CLAMP, Wire (Middle Bolt Only)
19	1919326	3	WASHER, 5/16
20	1666697	3	SPACER
21	1715047	1	CAP
22	1713597	1	LEVER, Seat Latch
23	159106	1	SPRING, Extension
24	1714318	2	SIDE PANEL, Seat Slide
25	1919438	2	NUT, Hex Nylon Lock, 5/16-18
26	1709256	2	WASHER
27	1704728	2	SPRING, Seat
28	1715768	1	PLATE, Spring Support
29	1931335	2	CARRIAGE BOLT, 5/16-18 x 1
30	1714771	1	SWITCH, Seat, Used with Seat P/N 1718002

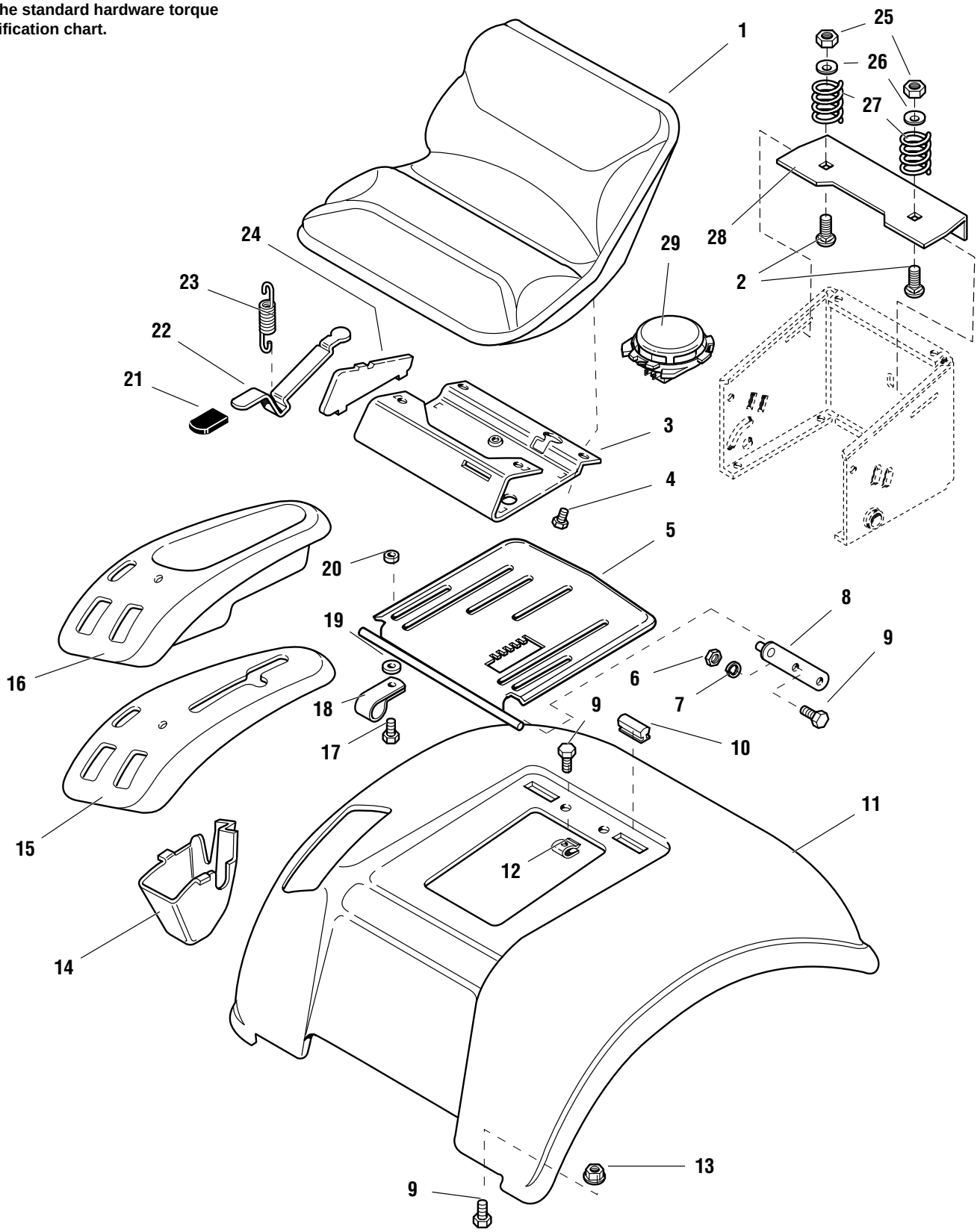
Footnotes:

The above parts group applies to the following Mfg. Nos.:

1693074	Regent 14G	1693082	Regent 14H	1693088	Regent 16H	1693094	514H, 14H	1693102	2514H, 14H
1693076	Regent 14G	1693084	Regent 16G	1693090	Regent 16H	1693098	516H, 16H	1693104	2516H, 16H
1693080	Regent 14H	1693086	Regent 16G	1693092	514G, 14G	1693100	2514G, 14G		

NOTE: Unless noted otherwise, use the standard hardware torque specification chart.

A-RG42325B



The above parts group applies to the following Mfg. Nos.:

1693323	Regent 14G	1693331	Regent 14G	1693339	514G, 14G	1693345	2514G, 14G
1693325	Regent 14H	1693333	Regent 14H	1693341	514H, 14H	1693347	2514H, 14H
1693329	Regent 16H	1693337	Regent 16H	1693343	516H, 16H	1693349	2516H, 16H

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Seat & Seat Deck *– Later Models (1693323-1693349)*

REF NO.	PART NO.	QTY.	DESCRIPTION
1	1718851	1	SEAT ASSEMBLY
2	1931335	2	CARRIAGE BOLT, 5/16-18 x 1
3	1713595	1	SLIDE, Seat
4	1931648	4	CAPSCREW, Whiz Lock Hex Hd, 5/16-18 x 1/2
5	1718985	1	PAN, Seat
6	1917372	2	NUT, Hex, Full, 5/16-18
7	1917356	2	LOCKWASHER, 5/16
8	1713758	2	BAR, Seat Pivot
9	1930591	6	CAPSCREW, Whiz Lock Hex Hd, 5/16-18 x 3/4
10	1713794	2	STOP, Rubber Seat
11	1714317	1	SEAT DECK, Orange
11	41714317	1	SEAT DECK, Red
12	1935255	2	SPEED NUT, Tinnerman Lug Type, 5/16-18
13	1931277	4	NUT, Hex Flange Whiz-Lock, 5/16-18
14	1714909	1	GUARD, Splash, Pod
15	1714908	1	CONTROL POD, Gear
16	1714542	1	CONTROL POD, Hydro
17	1960086	3	CAPSCREW, Taptite Hex Washer Hd, 5/16-18 x 5/8
18	1708008	1	CLAMP, Wire (Middle Bolt Only)
19	1919326	3	WASHER, 5/16
20	1666697	3	SPACER
21	1715047	1	CAP
22	1713597	1	LEVER, Seat Latch
23	159106	1	SPRING, Extension
24	1714318	2	SIDE PANEL, Seat Slide
25	1919438	2	NUT, Hex Nylon Lock, 5/16-18
26	1709256	2	WASHER
27	1704728	2	SPRING, Seat
28	1715768	1	PLATE, Spring Support
29	1718981	1	SWITCH, Seat, Used with Seat P/N 1718851

Footnotes:

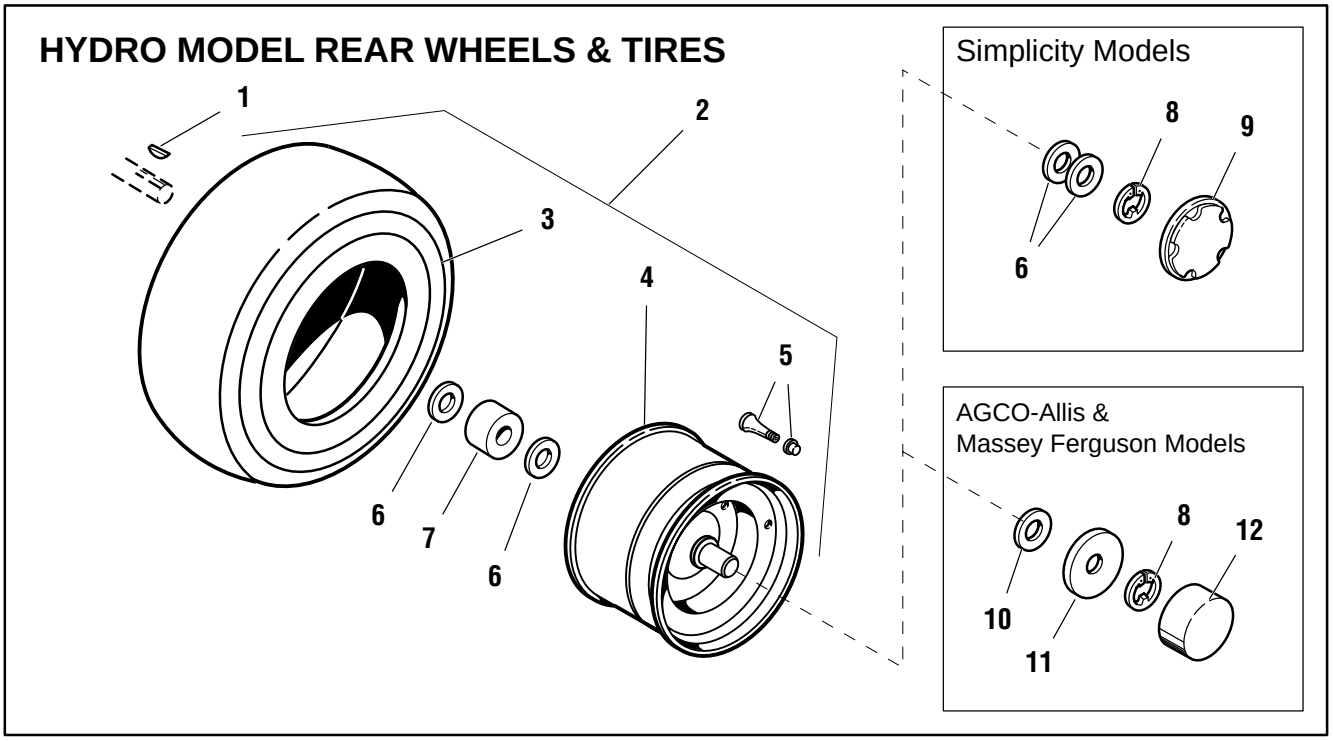
Optional arm rest kit avaliable under Whole Goods Part Number 1693427

The above parts group applies to the following Mfg. Nos.:

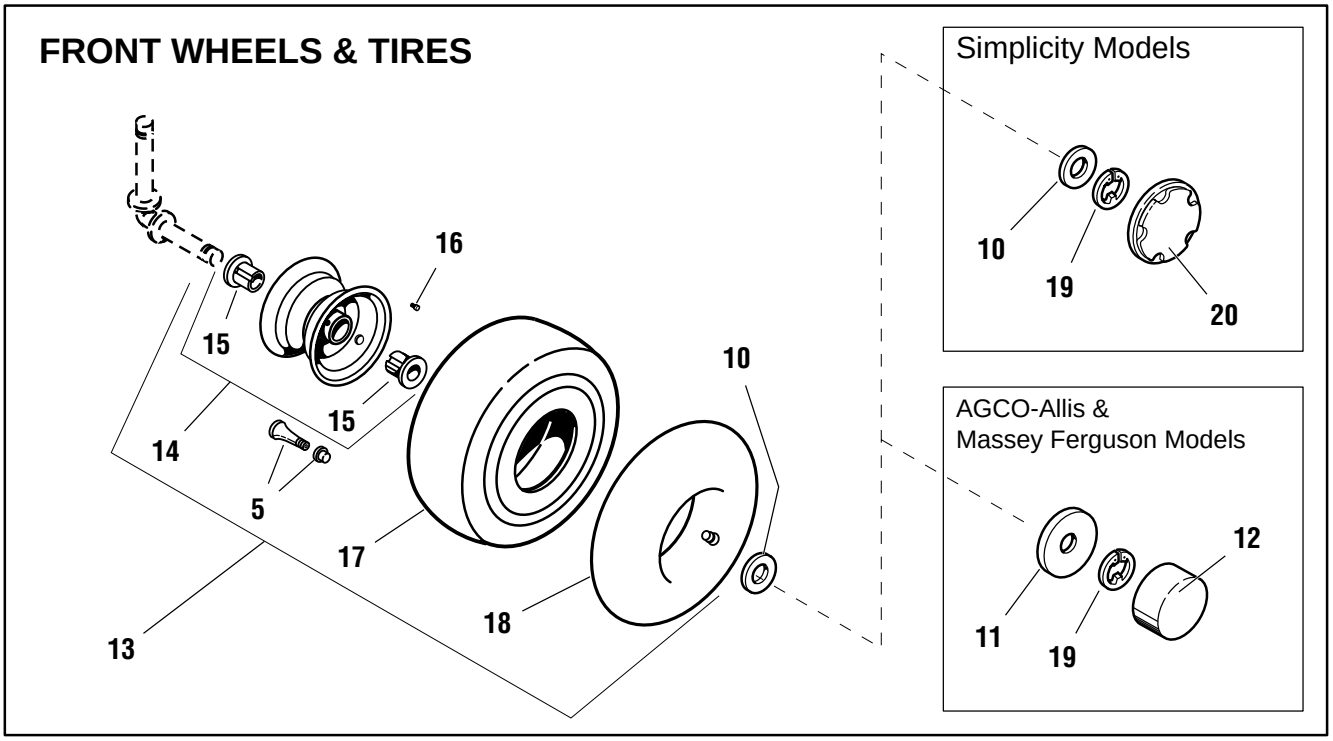
1693323	Regent 14G	1693331	Regent 14G	1693339	514G, 14G	1693345	2514G, 14G
1693325	Regent 14H	1693333	Regent 14H	1693341	514H, 14H	1693347	2514H, 14H
1693329	Regent 16H	1693337	Regent 16H	1693343	516H, 16H	1693349	2516H, 16H

NOTE: Unless noted otherwise, use the standard hardware torque specification chart.

HYDRO MODEL REAR WHEELS & TIRES



FRONT WHEELS & TIRES



The above parts group applies to the following Mfg. Nos.:

1693080	Regent 14HP Hydro	1693094	514H, 14HP Hydro	1693325	Regent 14HP Hydro	1693341	514H, 14HP Hydro
1693082	Regent 14HP Hydro (Ex)	1693098	516H, 16HP Hydro	1693329	Regent 16HP Hydro	1693343	516H, 16HP Hydro
1693088	Regent 16HP Hydro	1693102	2514H, 14HP Hydro	1693333	Regent 14HP Hydro (Ex)	1693347	2514H, 14HP Hydro
1693090	Regent 16HP Hydro (Ex)	1693104	2516H, 16HP Hydro	1693337	Regent 16HP Hydro (Ex)	1693349	2516H, 16HP Hydro

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Hydro Models Wheels & Tires

REF NO.	PART NO.	QTY.	DESCRIPTION
1	1717749	2	KEY
2	1716131	2	REAR WHEEL & TIRE ASSEMBLY - 16HP Models, 20x8.00-8 (Includes Refs. 3, 4, & 5)
2	1716166	2	REAR WHEEL & TIRE ASSEMBLY - 14HP Models, 18x8.50-8 (Includes Refs. 3, 4, & 5)
3	1715031	2	TIRE, 18 x 8.50-8" - 14HP Models
3	1716133	2	TIRE, 20 x 8.00-8" - 16HP Models
4	1716132	2	WHEEL, Metallic Gray, 8", Rear
5	172353	4	VALVE STEM & CAP
6	960202	8	WASHER, 3/4 (Qty. 8 used on Simplicity models, 4 on AGCO-Allis & Massey Ferguson Models)
7	1717451	2	SPACER
8	927794	2	E-RING
9	1714926	2	HUB CAP, 7-3/4" Black, Rear Scalloped (Simplicity Models)
10	1960114	2	WASHER , 3/4
11	1701435	4	RETAINER, Cap (AGCO-Allis & Massey Ferguson Models)
12	1676519	4	CAP, Axle (AGCO-Allis & Massey Ferguson Models)
13	1713466	2	FRONT WHEEL & TIRE ASSEMBLY - 14HP Models, 15x6.00-6 (Includes Refs. 5, 14, 15, 16 & 17)
13	1716129	2	FRONT WHEEL & TIRE ASSEMBLY - 16HP Models, 15x6.50-6 (Includes Refs. 5, 14, 15, 16 & 17)
14	1715032	2	WHEEL ASSEMBLY, Metallic Gray, 6", Front (Includes Refs. 15 & 16)
15	1713167	4	BEARING
16	912808	2	FITTING, Grease
17	1715030	2	TIRE, 15 x 6.00-6" - 14HP Models
17	1716130	2	TIRE, 15 x 6.50-6" - 16HP Models
18	1664090	2	TUBE, Tire 6", Front
19	1611710	2	KLIPRING, 3/4
20	1714925	2	HUB CAP, 5-3/4, Black, Front Scalloped (Simplicity Models)

Footnotes:

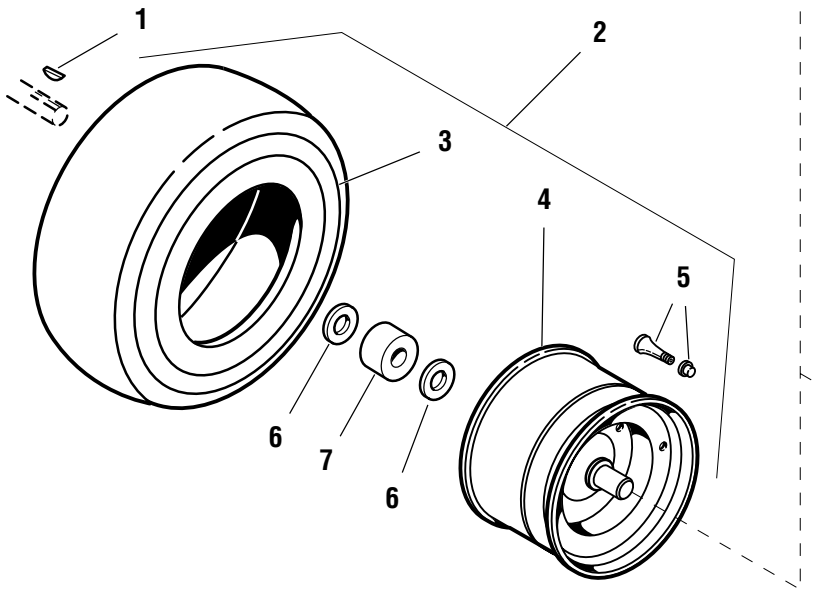
The above parts group applies to the following Mfg. Nos.:

1693080	Regent 14HP Hydro	1693094	514H, 14HP Hydro	1693325	Regent 14HP Hydro	1693341	514H, 14HP Hydro
1693082	Regent 14HP Hydro (Ex)	1693098	516H, 16HP Hydro	1693329	Regent 16HP Hydro	1693343	516H, 16HP Hydro
1693088	Regent 16HP Hydro	1693102	2514H, 14HP Hydro	1693333	Regent 14HP Hydro (Ex)	1693347	2514H, 14HP Hydro
1693090	Regent 16HP Hydro (Ex)	1693104	2516H, 16HP Hydro	1693337	Regent 16HP Hydro (Ex)	1693349	2516H, 16HP Hydro

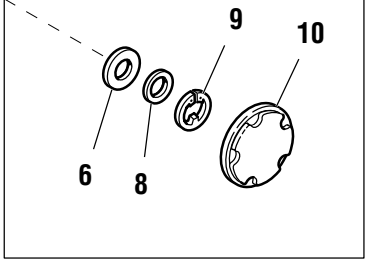
NOTE: Unless noted otherwise, use the standard hardware torque specification chart.

A-RG42315B

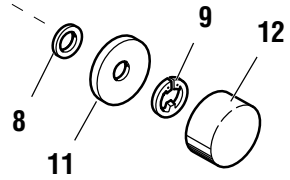
GEAR MODEL REAR WHEELS & TIRES



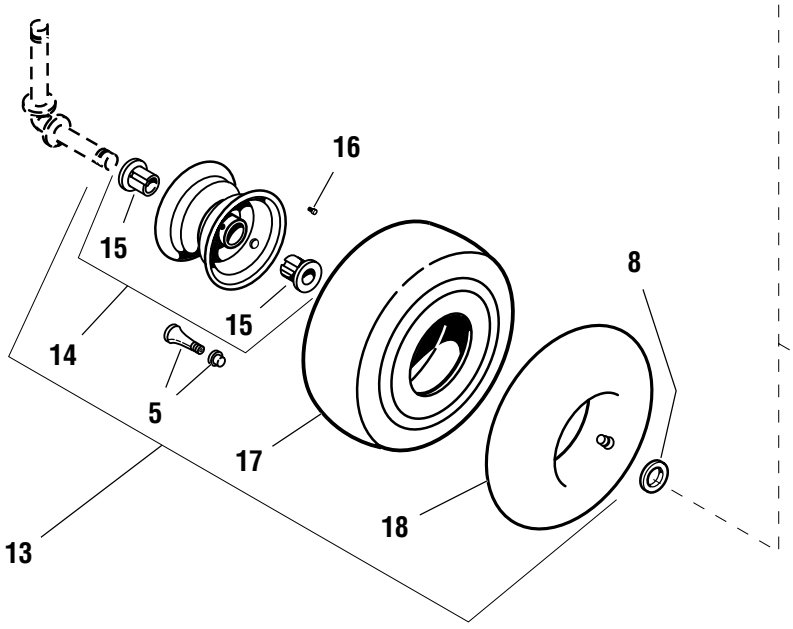
Simplicity Models



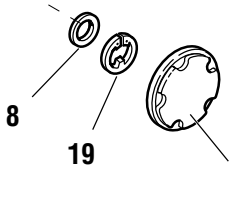
AGCO-Allis &
Massey Ferguson Models



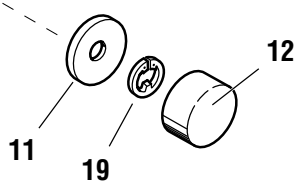
FRONT WHEELS & TIRES



Simplicity Models



AGCO-Allis &
Massey Ferguson Models



The above parts group applies to the following Mfg. Nos.:

1693074	Regent 14HP Gear	1693092	514G, 14HP Gear	1693339	514G, 14HP Gear
1693076	Regent 14HP Gear-Export	1693100	2514G, 14HP Gear	1693345	2514G, 14HP Gear
1693084	Regent 16HP Gear	1693323	Regent 14HP Gear		
1693086	Regent 16HP Gear-Export	1693331	Regent 14HP Gear-Export		

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Gear Models Wheels & Tires

REF NO.	PART NO.	QTY.	DESCRIPTION
1	1717749	2	KEY
2	1716131	2	REAR WHEEL & TIRE ASSEMBLY - 16HP Models, 20x8.00-8 (Includes Refs. 3, 4, & 5)
2	1716166	2	REAR WHEEL & TIRE ASSEMBLY - 14HP Models, 18x8.50-8 (Includes Refs. 3, 4, & 5)
3	1715031	2	TIRE, 18 x 8.50-8” - 14HP Models
3	1716133	2	TIRE, 20 x 8.00-8” - 16HP Models
4	1716132	2	WHEEL, Metallic Gray, 8”, Rear
5	172353	4	VALVE STEM & CAP
6	960202	6	WASHER, 3/4 (Qty. 6 used on Simplicity models, 4 on AGCO-Allis & Massey Ferguson Models)
7	1715043	2	SPACER
8	1960114	6	WASHER, 3/4 (Qty. 6 used on Simplicity models, 4 used on AGCO-Allis & Massey Ferguson models)
9	927794	2	E-RING
10	1714926	2	HUB CAP, 7-3/4” Black, Rear Scalloped (Simplicity Models)
11	1701435	4	RETAINER, Cap (AGCO-Allis & Massey Ferguson Models)
12	1676519	4	CAP, Axle (AGCO-Allis & Massey Ferguson Models)
13	1713466	2	FRONT WHEEL & TIRE ASSEMBLY - 14HP Models, 15x6.00-6 (Includes Refs. 5, 14, 15, 16, & 17)
13	1716129	2	FRONT WHEEL & TIRE ASSEMBLY - 16HP Models, 15x6.50-6 (Includes Refs. 5, 14, 15, 16, & 17)
14	1715032	2	WHEEL ASSEMBLY, Metallic Gray, 6”, Front (Includes Refs. 15 & 16)
15	1713167	4	BEARING
16	912808	2	FITTING, Grease
17	1715030	2	TIRE, 15 x 6.00-6” - 14HP Models
17	1716130	2	TIRE, 15 x 6.50-6” - 16HP Models
18	1664090	2	TUBE, Tire 6”, Front
19	1611710	2	KLIPRING, 3/4
20	1714925	2	HUB CAP, 5-3/4, Black, Front Scalloped (Simplicity Models)

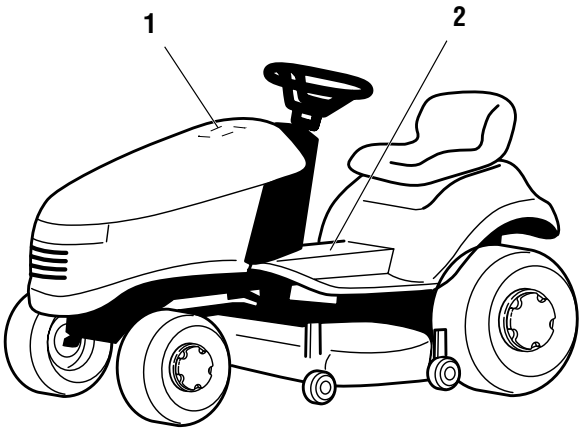
Footnotes:

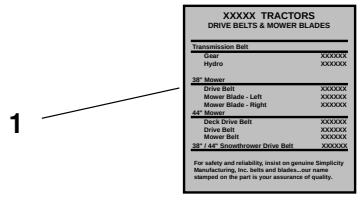
The above parts group applies to the following Mfg. Nos.:

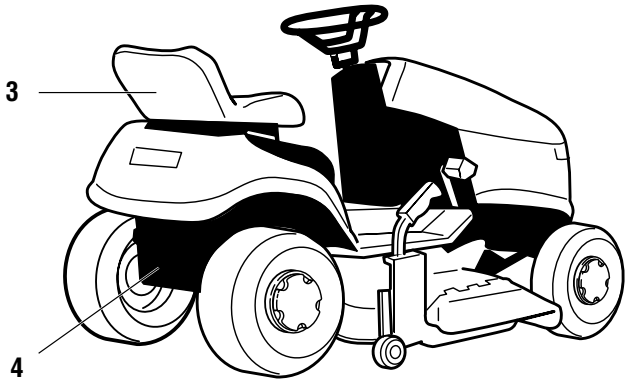
1693074	Regent 14HP Gear	1693092	514G, 14HP Gear	1693339	514G, 14HP Gear
1693076	Regent 14HP Gear-Export	1693100	2514G, 14HP Gear	1693345	2514G, 14HP Gear
1693084	Regent 16HP Gear	1693323	Regent 14HP Gear		
1693086	Regent 16HP Gear-Export	1693331	Regent 14HP Gear-Export		

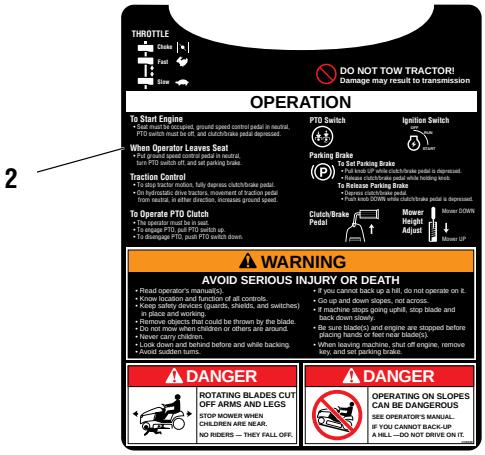
NOTE: Unless noted otherwise, use the standard hardware torque specification chart.

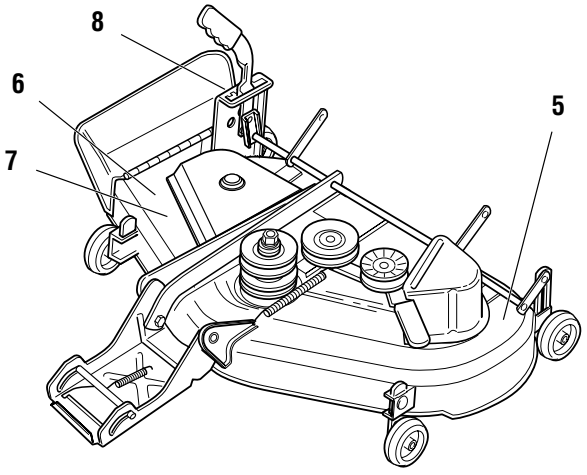
A-RG42316B

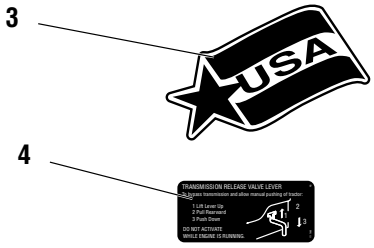


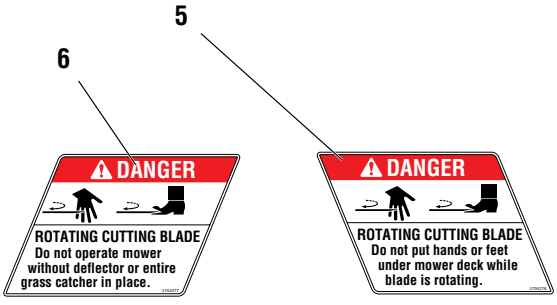

1
XXXXX TRACTORS
DRIVE BELTS & MOWER BLADES
Transmission Belt
Gear XXXXXX
Hydro XXXXXX
38" Mower
Drive Belt XXXXXX
Mower Blade - Left XXXXXX
Mower Blade - Right XXXXXX
44" Mower
Deck Drive Belt XXXXXX
Drive Belt XXXXXX
Mower Belt XXXXXX
38" / 44" Snowthrower Drive Belt XXXXXX
For safety and reliability, insist on genuine Simplicity Manufacturing, Inc. belts and blades...our name stamped on the part is your assurance of quality.










5
6
DANGER
ROTATING CUTTING BLADE
Do not operate mower without deflector or entire grass catcher in place.
DANGER
ROTATING CUTTING BLADE
Do not put hands or feet under mower deck while blade is rotating.

The above parts group applies to the following Mfg. Nos.:

1693074	Regent 14G	1693088	Regent 16H	1693102	2514H, 14H	1693333	Regent 14H	1693347	2514H, 14H	1693188	44" Mower
1693076	Regent 14G	1693090	Regent 16H	1693104	2516H, 16H	1693337	Regent 16H	1693349	2516H, 16H	1693189	44" Mower
1693080	Regent 14H	1693092	514G, 14G	1693323	Regent 14G	1693339	514G, 14G	1693078	38" Mower		
1693082	Regent 14H	1693094	514H, 14H	1693325	Regent 14H	1693341	514H, 14H	1693079	38" Mower		
1693084	Regent 16G	1693098	516H, 16H	1693329	Regent 16H	1693343	516H, 16H	1693218	38" Mower		
1693086	Regent 16G	1693100	2514G, 14G	1693331	Regent 14G	1693345	2514G, 14G	1693169	44" Mower		

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Decals - Safety & Common

REF NO.	PART NO.	QTY.	DESCRIPTION
1	1718273	1	DECAL, Belt/Blade
2	1716530	1	DECAL, Operating Instructions
3	1708927	1	DECAL, Logo, USA
4	1717460	1	DECAL, Release Valve (Hydro only)
5	1704276	1	DECAL, Danger, Rotating Cutting Blade
6	1704277	1	DECAL, Danger, Chute in Place
7	1704477	1	DECAL, Cutting Width, 38”
7	1704478	1	DECAL, Cutting Width, 44”
8	1717736	1	DECAL, Height of Cut
9	*	1	DECAL, OPEI (Not Serviced)
10	*	1	PLATE, Manufacturing No./Serial No. (Not Serviced)
11	*	1	DECAL, Decibel (Export only)
12	*	1	DECAL, CE (Export only)

Footnotes:

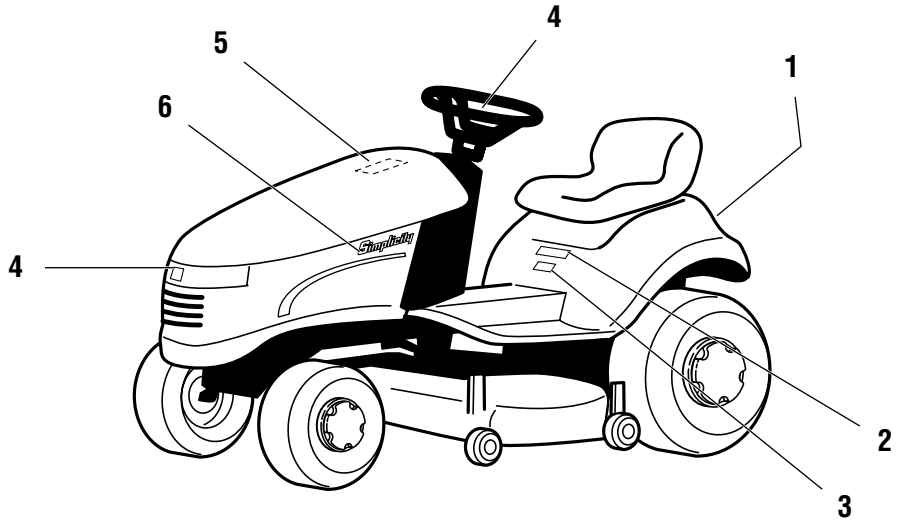
***Not a serviceable part.**

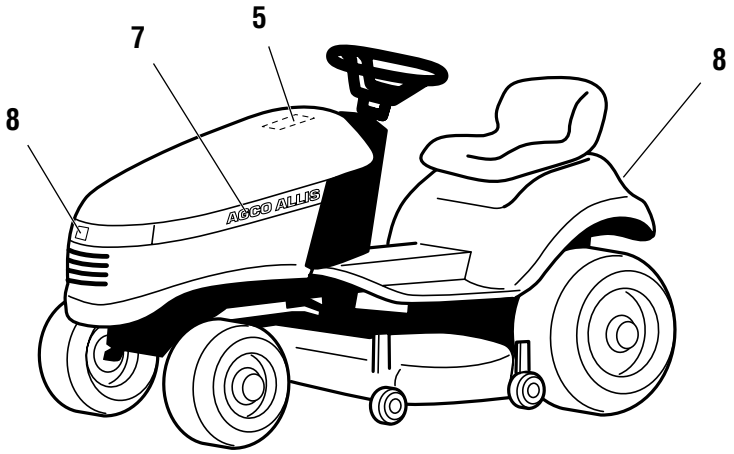
The above parts group applies to the following Mfg. Nos.:

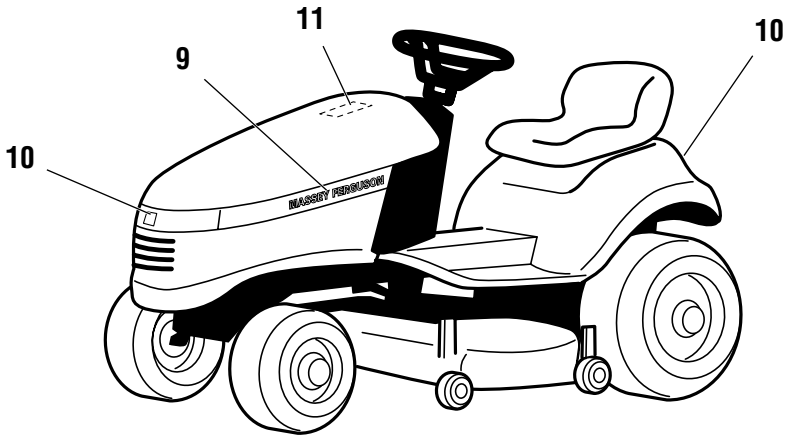
1693074	Regent 14G	1693088	Regent 16H	1693102	2514H, 14H	1693333	Regent 14H	1693347	2514H, 14H	1693188	44” Mower
1693076	Regent 14G	1693090	Regent 16H	1693104	2516H, 16H	1693337	Regent 16H	1693349	2516H, 16H	1693189	44” Mower
1693080	Regent 14H	1693092	514G, 14G	1693323	Regent 14G	1693339	514G, 14G	1693078	38” Mower		
1693082	Regent 14H	1693094	514H, 14H	1693325	Regent 14H	1693341	514H, 14H	1693079	38” Mower		
1693084	Regent 16G	1693098	516H, 16H	1693329	Regent 16H	1693343	516H, 16H	1693218	38” Mower		
1693086	Regent 16G	1693100	2514G, 14G	1693331	Regent 14G	1693345	2514G, 14G	1693169	44” Mower		

NOTE: Unless noted otherwise, use the standard hardware torque specification chart.

A-RG42317B







The above parts group applies to the following Mfg. Nos.:

1693074	Regent 14G	1693088	Regent 16H	1693102	2514H, 14H	1693333	Regent 14H	1693347	2514H, 14H	1693188	44” Mower
1693076	Regent 14G	1693090	Regent 16H	1693104	2516H, 16H	1693337	Regent 16H	1693349	2516H, 16H	1693189	44” Mower
1693080	Regent 14H	1693092	514G, 14G	1693323	Regent 14G	1693339	514G, 14G	1693078	38” Mower		
1693082	Regent 14H	1693094	514H, 14H	1693325	Regent 14H	1693341	514H, 14H	1693079	38” Mower		
1693084	Regent 16G	1693098	516H, 16H	1693329	Regent 16H	1693343	516H, 16H	1693218	38” Mower		
1693086	Regent 16G	1693100	2514G, 14G	1693331	Regent 14G	1693345	2514G, 14G	1693169	44” Mower		

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Decals - Brand & Model

REF NO.	PART NO.	QTY.	DESCRIPTION
1	1717686	1	DECAL, Seat Deck, Rear, Simplicity
2	1717695	1	DECAL, Seat Deck, Front, Regent
3	1717691	1	DECAL, Seat Deck, Front, 14-Hydro, Simplicity
3	1717696	1	DECAL, Seat Deck, Front, 14-Gear, Simplicity
3	1717697	1	DECAL, Seat Deck, Front, 16-Gear, Simplicity
3	1717698	1	DECAL, Seat Deck, Front, 16-Hydro, Simplicity
4	1717692	2	DECAL, Icon, Simplicity
5	1717431	1	DECAL, Hood (Underside), Touch-Up Paint, Simplicity & AGCO-Allis
6	1717693	1	DECAL, Hood, Right, Simplicity
6	1717694	1	DECAL, Hood, Left, Simplicity
7	1714896	1	DECAL, Hood, Left, 514H, AGCO-Allis
7	1714897	1	DECAL, Hood, Right, 514H, AGCO-Allis
7	1714898	1	DECAL, Hood, Left, 514G, AGCO-Allis
7	1714899	1	DECAL, Hood, Right, 514G, AGCO-Allis
7	1716139	1	DECAL, Hood, Left, 516H, AGCO-Allis
7	1716140	1	DECAL, Hood, Right, 516H, AGCO-Allis
7	1716141	1	DECAL, Hood, Left, 516G, AGCO-Allis
7	1716142	1	DECAL, Hood, Right, 516G, AGCO-Allis
8	1708926	2	DECAL, Icon, AGCO-Allis
9	1714900	1	DECAL, Hood, Left, 2514H, Massey Ferguson
9	1714901	1	DECAL, Hood, Right, 2514H, Massey Ferguson
9	1714902	1	DECAL, Hood, Left, 2514G, Massey Ferguson
9	1714903	1	DECAL, Hood, Right, 2514G, Massey Ferguson
9	1716143	1	DECAL, Hood, Left, 2516H, Massey Ferguson
9	1716144	1	DECAL, Hood, Right, 2516H, Massey Ferguson
10	1714363	2	DECAL, Icon, Massey, Ferguson
11	1717449	1	DECAL, Hood (Underside), Touch-Up Paint, Massey Ferguson

Footnotes:

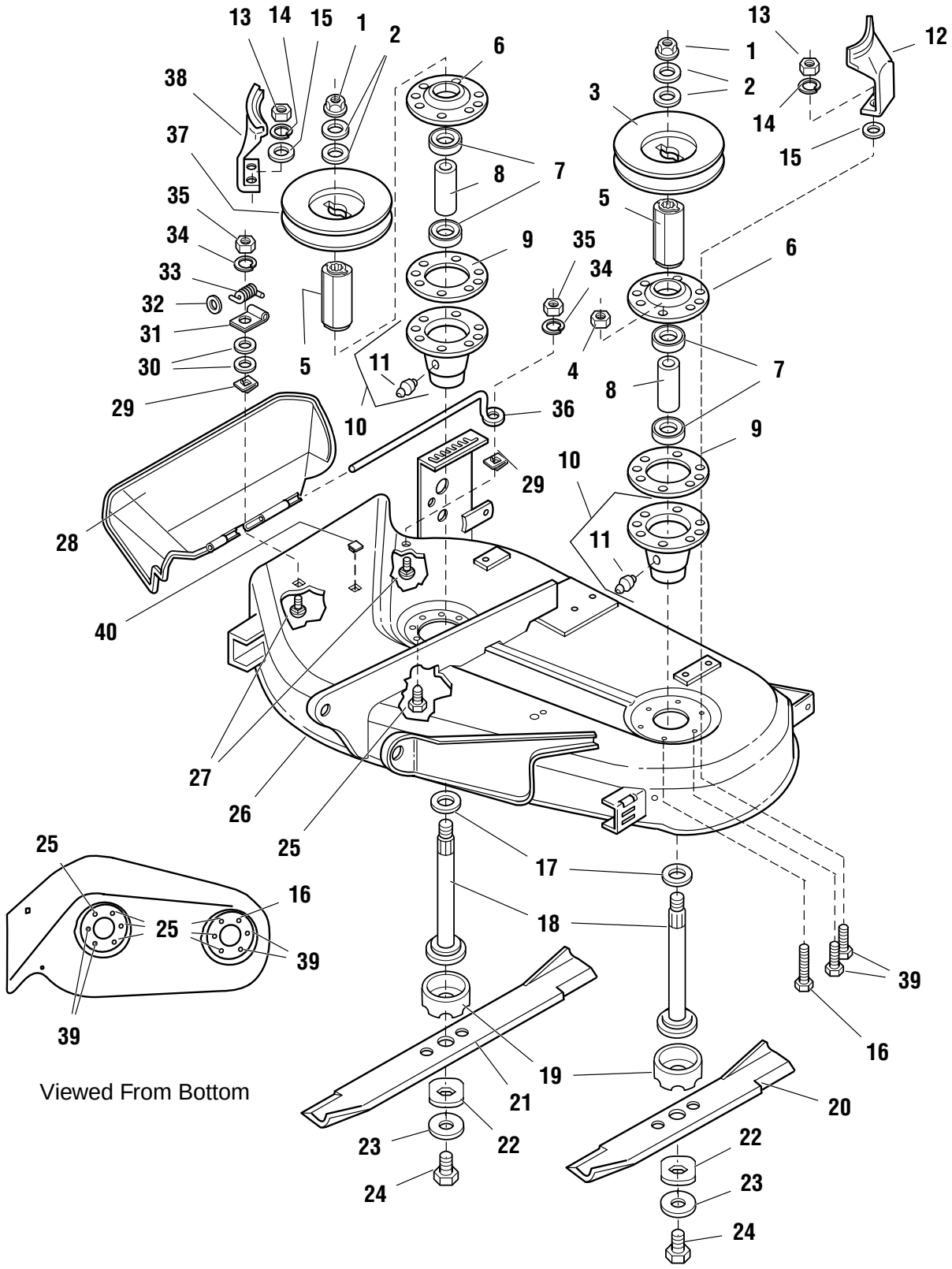
The above parts group applies to the following Mfg. Nos.:

1693074	Regent 14G	1693088	Regent 16H	1693102	2514H, 14H	1693333	Regent 14H	1693347	2514H, 14H	1693188	44” Mower
1693076	Regent 14G	1693090	Regent 16H	1693104	2516H, 16H	1693337	Regent 16H	1693349	2516H, 16H	1693189	44” Mower
1693080	Regent 14H	1693092	514G, 14G	1693323	Regent 14G	1693339	514G, 14G	1693078	38” Mower		
1693082	Regent 14H	1693094	514H, 14H	1693325	Regent 14H	1693341	514H, 14H	1693079	38” Mower		
1693084	Regent 16G	1693098	516H, 16H	1693329	Regent 16H	1693343	516H, 16H	1693218	38” Mower		
1693086	Regent 16G	1693100	2514G, 14G	1693331	Regent 14G	1693345	2514G, 14G	1693169	44” Mower		

38” Mower Deck - Housing, Arbors & Blades

NOTE: Unless noted otherwise, use the standard hardware torque specification chart.

A-RG42318B



The above parts group applies to the following Mfg. Nos.:

1693078 38” Mower Deck
1693079 38” Mower Deck
1693218 38” Mower Deck-Export

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38” Mower Deck - Housing, Arbors & Blades

REF NO.	PART NO.	QTY.	DESCRIPTION
1	1714419	2	NUT, Hex, Flange, 9/16-8
2	1713675	4	WASHER, Belleville
3	1713160	1	PULLEY, LH
4	1917372	1	NUT, Hex, 5/16-18
5	1713616	2	HUB
6	1713199	2	COVER, Arbor Housing
7	1705897	4	BEARING
8	1713204	2	SPACER
9	1707335	2	GASKET, Foam
10	1713338	2	ARBOR HOUSING ASSEMBLY (Incl. Fitting Ref. 11)
11	1704314	2	FITTING, Grease
12	1714321	1	STOP, Belt, LH
13	1917372	4	NUT, Hex, Full, 5/16-18
14	1917356	4	LOCKWASHER, 5/16
15	1924940	4	WASHER, Flat, 3/8
16	1930600	1	CAPSCREW, Taptite Hex Washer Hd, 5/16-18 x 1-1/2
17	1713619	2	WASHER
18	1713612	2	SHAFT, Arbor
19	1713196	2	SHIELD, Grass, Lower
20	1704856	1	BLADE, Mower, 16-1/8”
21	1704101	1	BLADE, Mower, 22-1/4”
22	1713089	2	WASHER, Hex
23	1656916	2	WASHER, Spring
24	923471	2	CAPSCREW, Hex, Hd., 7/16-14 x -1/4
25	1664847	7	CAPSCREW, Taptite Hex Washer Hd, 5/16-18 x 3/4
26	1686671	1	MOWER DECK HOUSING, 38,” Orange
26	61686671	1	MOWER DECK HOUSING, 38,” Black
27	1931318	2	CARRIAGE BOLT, 1/4-20 x 7/8
28	1705449	1	DEFLECTOR, Plastic
29	1960518	2	NUT, Push On
30	1960353	2	WASHER, Plain, 1/4
31	1704873	1	CLAMP
32	1919326	1	WASHER, Plain, 5/16
33	1705080	1	SPRING
34	1916964	2	LOCKWASHER, 1/4
35	1916622	2	NUT, Hex, 1/4-20, UNC
36	1706709	1	ROD, Deflector, Front
37	1714346	1	PULLEY, RH
38	1714322	1	STOP, Belt, RH
39	1960373	4	CAPSCREW, Taptite Hex Washer Hd, 5/16-18 x 1
40	1705115	2	PLUG, Plastic

Footnotes:

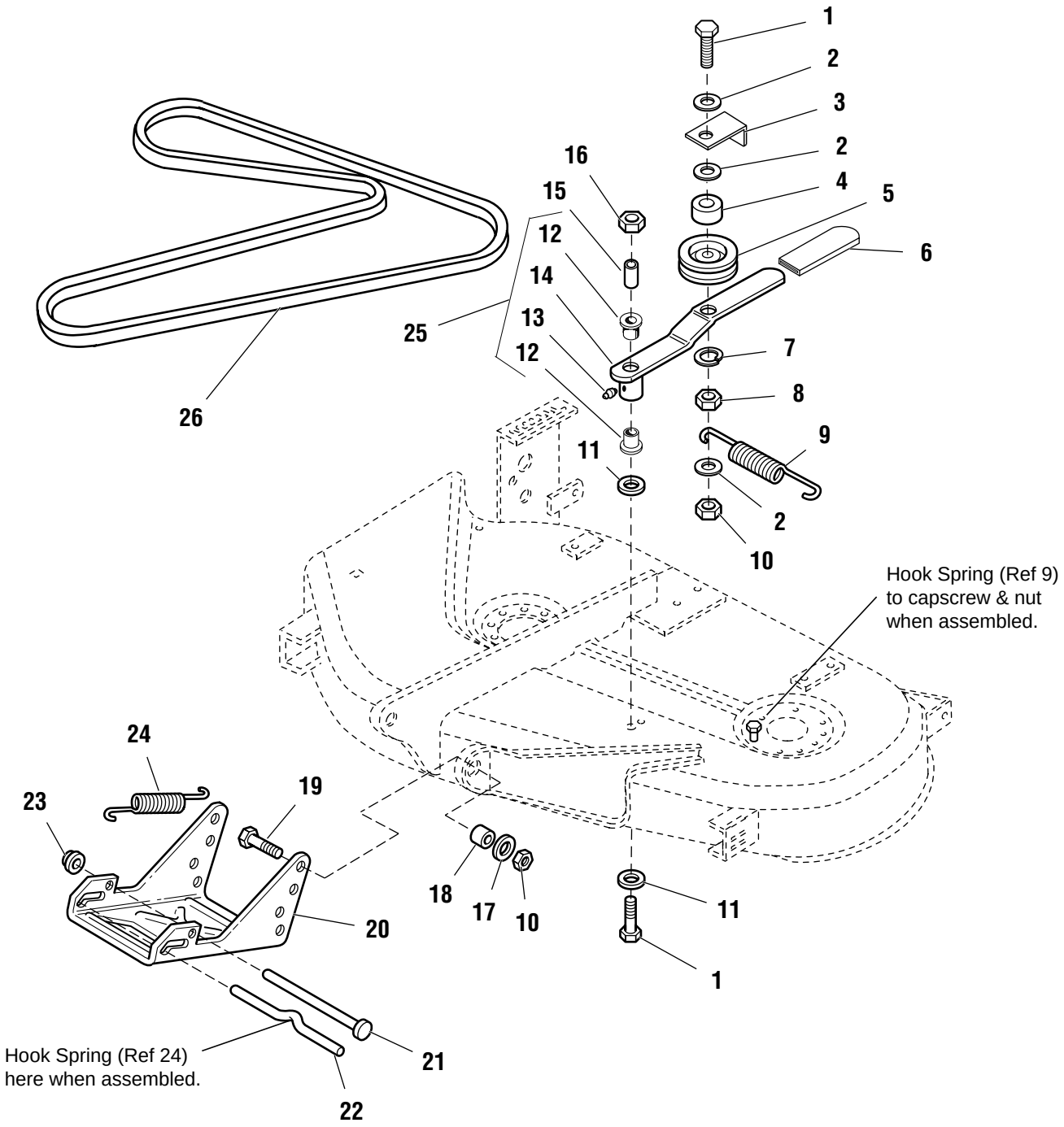
The above parts group applies to the following Mfg. Nos.:

1693078 38” Mower Deck
1693079 38” Mower Deck
1693218 38” Mower Deck-Export

38” Mower Deck - Belt, Idler Arm & Hitch

NOTE: Unless noted otherwise, use the standard hardware torque specification chart.

A-RG42319B



The above parts group applies to the following Mfg. Nos.:

1693078 38” Mower Deck
1693079 38” Mower Deck
1693218 38” Mower Deck-Export

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38” Mower Deck - Belt, Idler Arm & Hitch

REF NO.	PART NO.	QTY.	DESCRIPTION
1	1928957	2	CAPSCREW, Hex Hd, 3/8-16 x 2-3/4
2	1922755	4	WASHER, Plain, 3/8
3	1677135	1	GUARD, Spring
4	1666294	1	SPACER
5	1685150	1	PULLEY ASSEMBLY
6	1665835	1	GRIP, Lever
7	1916965	1	LOCKWASHER, 3/8
8	1916950	1	NUT, Hex, 3/8-16
9	1715435	1	SPRING
10	1919439	3	NUT, ESNA Hex Lock, 3/8-16
11	1924356	2	WASHER , 3/8
12	1663114	2	BUSHING
13	912808	1	FITTING, Grease
14	*	1	CLUTCH LEVER ASSEMBLY
15	1657242	1	SPACER
16	1930645	1	NUT, Hex Flange Hd, 3/8-16, 2-Way Lock
17	1924940	2	WASHER, Plain, 3/8
18	157081	2	SPACER
19	1921969	2	CAPSCREW, Hex Hd, 3/8-16 x 1-1/2
20	1713561	1	HITCH
21	1713578	1	ROD, Mower Hitch
22	1715759	1	ROD, Latch
23	1960519	1	NUT, Push, 1/2
24	156302	1	SPRING
25	1704520	1	CLUTCH LEVER ASSEMBLY w/ BUSHINGS, (Included Ref. No. 12, 13, and 14)
26	1716854	1	V-BELT

Footnotes:

* Not Serviced Separately

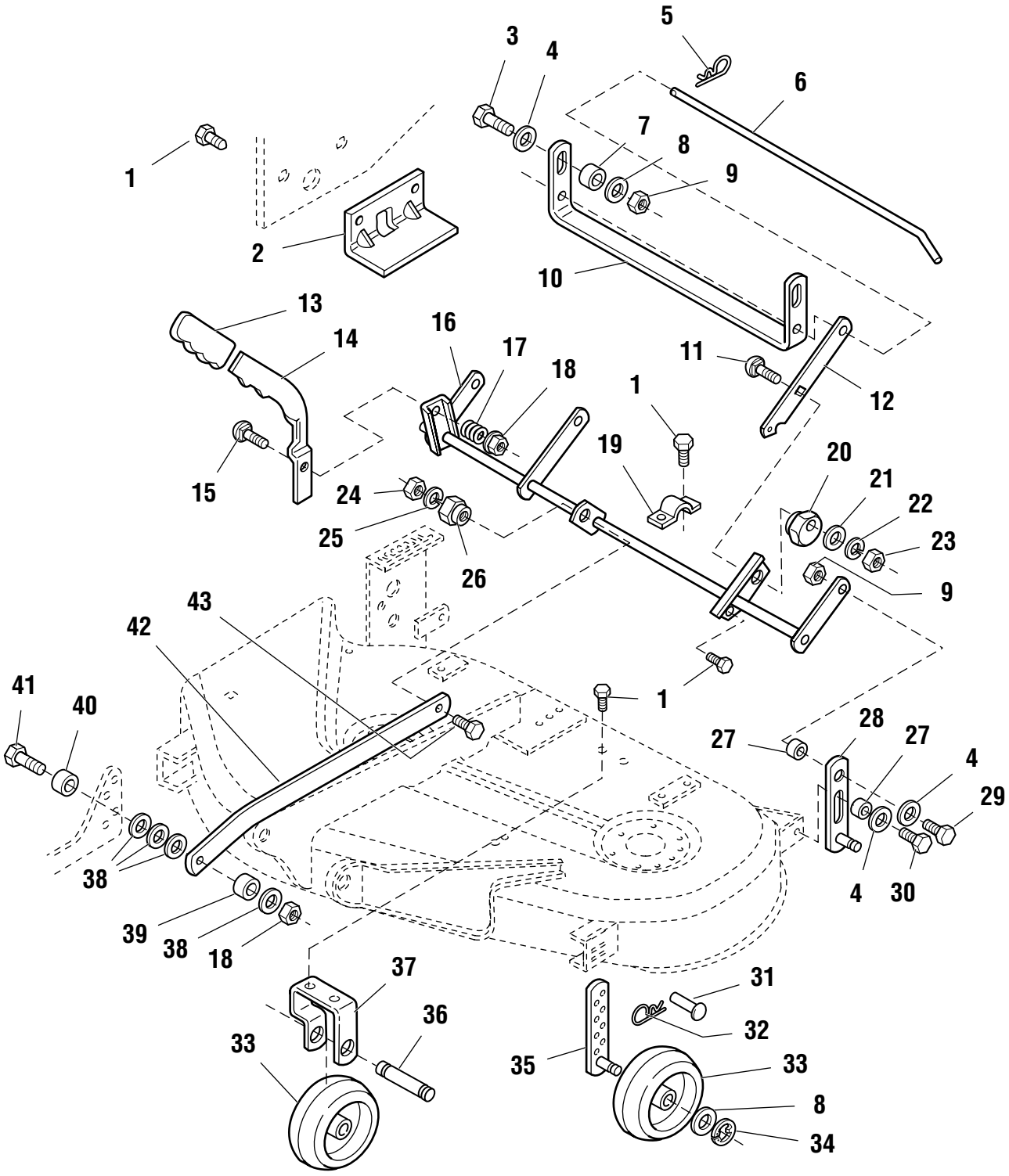
The above parts group applies to the following Mfg. Nos.:

1693078 38” Mower Deck
1693079 38” Mower Deck
1693218 38” Mower Deck-Export

38” Mower Deck - Height Adjustment & Gauge Wheels

A-RG42320B

NOTE: Unless noted otherwise, use the standard hardware torque specification chart.



The above parts group applies to the following Mfg. Nos.:

1693078 38” Mower Deck
1693079 38” Mower Deck
1693218 38” Mower Deck-Export

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38” Mower Deck - Height Adjustment & Gauge Wheels

REF NO.	PART NO.	QTY.	DESCRIPTION
1	1664847	7	CAPSCREW, Taptite Hex Washer Hd, 5/16-18 x 3/4
2	1714910	1	BRACKET, Upstop
3	1921977	2	CAPSCREW, Hex Hd, 5/16-18 x 1-1/4
4	1960044	8	WASHER, 5/16
5	1960074	1	CLIP, Spring
6	1714529	1	ROD, Transport
7	1710703	2	SPACER
8	1960027	4	WASHER, 1/2
9	1923362	4	NUT, Hex Lock, 5/16-18
10	1714553	1	U-BRACKET
11	1960223	1	CARRIAGE BOLT, 5/16-18 x 1-1/4
12	1717297	1	ARM, Rear
13	1714876	1	GRIP
14	1717658	1	ADJUSTMENT ARM
15	1931353	1	CARRIAGE BOLT, 3/8-16 x 1-3/4
16	1714327	1	ROCKER ARM ASSEMBLY
17	1714263	1	SPRING
18	1930645	2	NUT, Hex Flange Whiz Lock, 3/8-16
19	1665374	1	STRAP
20	1714879	1	ECCENTRIC
21	1924874	1	WASHER, Flat, 5/16
22	1917356	1	LOCKWASHER, 5/16
23	1917372	1	NUT, Hex, Full, 5/16-18
24	1916950	1	NUT, Hex, 3/8-16
25	1916965	1	LOCKWASHER, 3/8
26	1704082	1	NUT, Adjuster
27	1960236	4	SPACER
28	1714877	2	ARM ASSEMBLY
29	1921333	2	CAPSCREW, Hex Hd, 5/16-18 x 1
30	1960373	2	CAPSCREW, Taptite Hex Washer Hd, 5/16-18 x 1
31	1960288	2	PIN
32	1960221	2	CLIP, Hair
33	1714760	5	GAUGE WHEEL
34	158399	4	E-RING, 1/2
35	1714878	2	ARM ASSEMBLY, Adjustable
36	1714882	1	SHAFT, Gauge Wheel
37	1714881	1	BRACKET, Gauge Wheel
38	1924940	4	WASHER, Flat, 3/8
39	1611705	1	SPACER
40	1715024	1	SPACER
41	1923701	1	CAPSCREW, Hex Hd., 3/8-16 x 2, Grade 5
42	1714783	1	ARM, Pitch
43	1931352	1	CARRIAGE BOLT, 3/8-16 x 1-1/2

Footnotes:

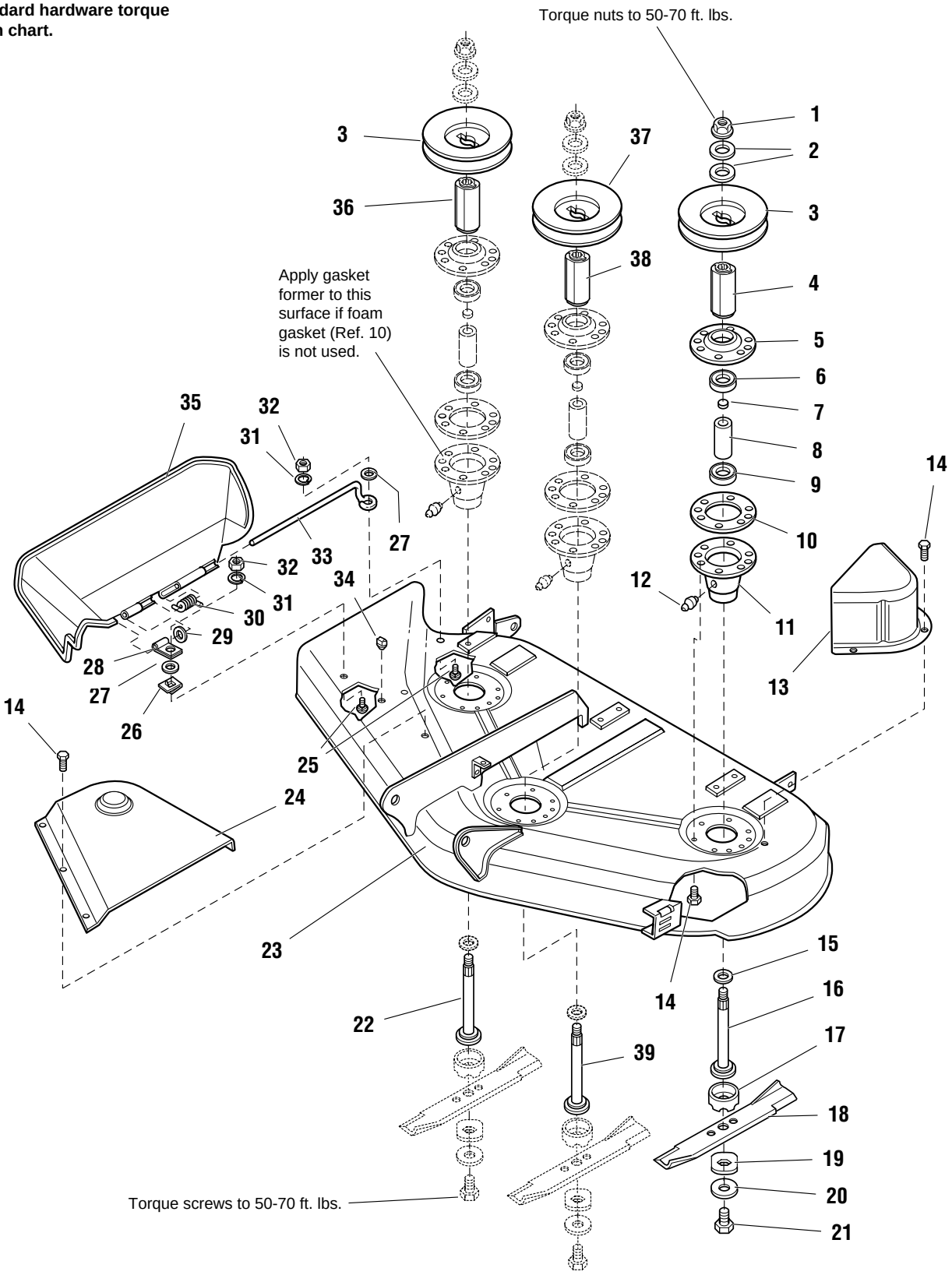
The above parts group applies to the following Mfg. Nos.:

1693078 38” Mower Deck
1693079 38” Mower Deck
1693218 38” Mower Deck-Export

44” Mower Deck - Housing, Arbors & Blades

NOTE: Unless noted otherwise, use the standard hardware torque specification chart.

A-RG42321B



The above parts group applies to the following Mfg. Nos.:

1693169 44” Mower Deck
1693188 44” Mower Deck
1693189 44” Mower Deck

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44” Mower Deck - Housing, Arbors & Blades

REF NO.	PART NO.	QTY.	DESCRIPTION
1	1714419	3	NUT, Hex, Flange, 9/16-8
2	1713675	6	WASHER, Belleville
3	1713161	2	PULLEY, RH Arbor & LH Arbor
4	1713616	1	HUB, Adapter (LH)
5	1655729	3	COVER, Arbor Housing
6	108202	3	BEARING, Upper
7	1715724	3	SPACER, Sleeve, Upper Bearing
8	1715723	3	SPACER, Arbor, Internal
9	1705897	3	BEARING, Lower
10	1707335	3	GASKET, Foam
11	1713338	3	ARBOR HOUSING ASSEMBLY (Incl. Fitting Ref. 12)
12	1704314	3	FITTING, Grease
13	1716090	1	COVER, Arbor (LH)
14	1664847	3	CAPSCREW, Taptite Hex Washer Hd, 5/16-18 x 3/4
15	1713619	3	WASHER
16	1713612	1	SHAFT, Arbor (LH)
17	1713196	3	SHIELD, Grass, Lower
18	1704100	3	BLADE, Mower, 16-1/8”
19	1713089	3	WASHER, Hex
20	1656916	3	WASHER, Spring
21	923471	3	CAPSCREW, Hex, Hd., 7/16-14 x 1-1/4
22	1713609	1	SHAFT, Arbor (RH)
23	1686681	1	HOUSING ASSEMBLY, Orange
23	61686681	1	HOUSING ASSEMBLY, Black
24	1715673	1	COVER, Arbor (RH)
25	1931318	2	CARRIAGE BOLT, 1/4-20 x 7/8
26	1960518	2	NUT, Push On
27	1960353	2	WASHER, Plain, 1/4
28	1704873	1	CLAMP
29	1919326	1	WASHER, Plain, 5/16
30	1705080	1	SPRING, Deflector Retaining
31	1916964	2	LOCKWASHER, 1/4
32	1916622	2	NUT, Hex, 1/4-20, UNC
33	1706709	1	ROD, Deflector, Front
34	1705115	1	PLUG, Hole
35	1705449	1	DEFLECTOR, Plastic
36	1713613	1	HUB, Pulley (RH)
37	1718021	1	PULLEY, Arbor (Center)
38	1713614	1	HUB, Pulley (Center)
39	1713610	1	SHAFT, Arbor (Center)

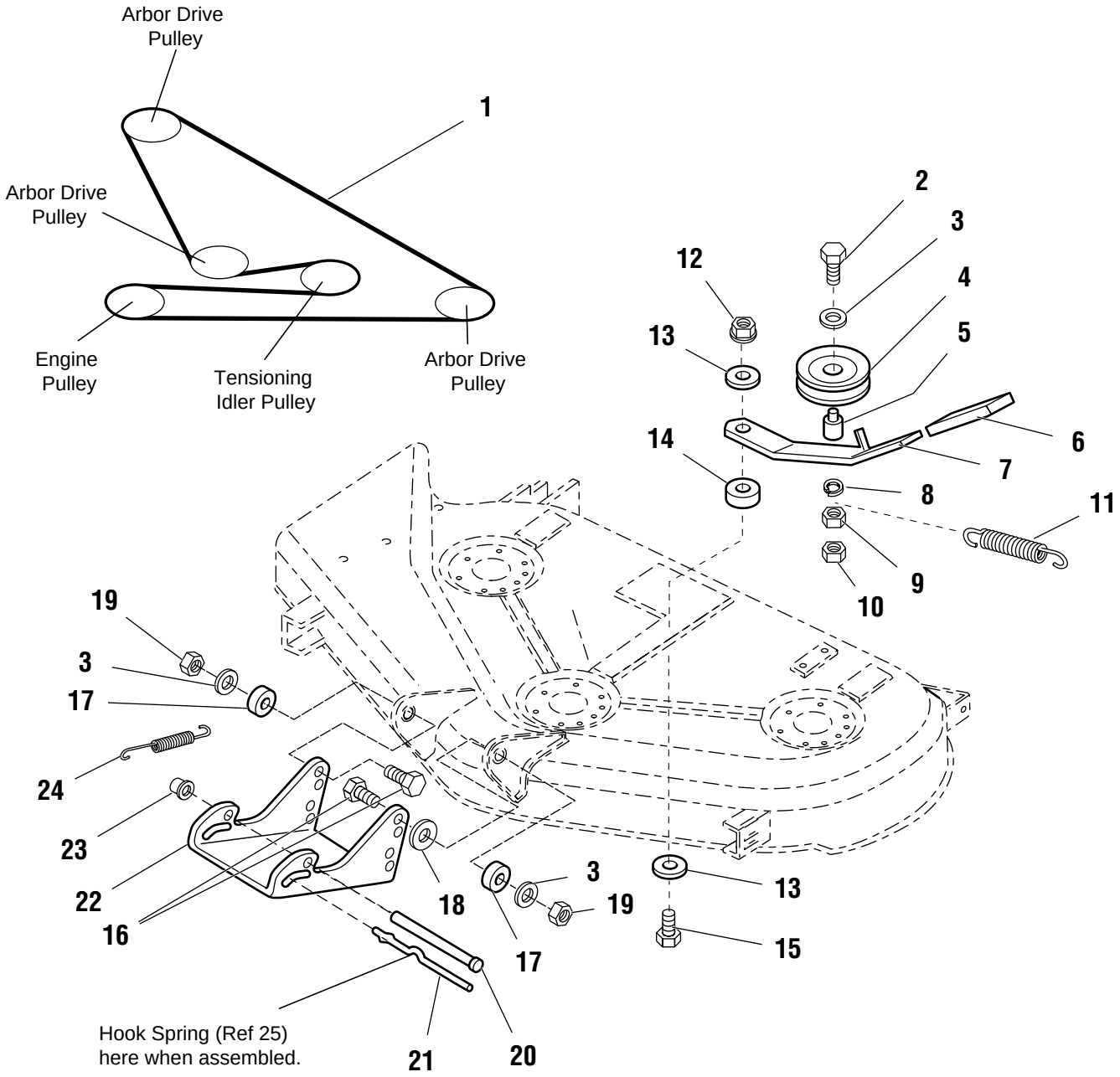
Footnotes:

The above parts group applies to the following Mfg. Nos.:

1693169 44” Mower Deck
1693188 44” Mower Deck
1693189 44” Mower Deck

NOTE: Unless noted otherwise, use the standard hardware torque specification chart.

A-RG42322B



The above parts group applies to the following Mfg. Nos.:

1693169 44” Mower Deck
1693188 44” Mower Deck
1693189 44” Mower Deck

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44” Mower Deck - Belt, Idler Arm & Hitch

REF NO.	PART NO.	QTY.	DESCRIPTION
1	1718017	1	V-BELT
2	1921972	1	CAPSCREW, Hex Hd, 3/8-16 x 2-1/2
3	1924940	3	WASHER, 3/8
4	171247	1	PULLEY ASSEMBLY
5	1667812	1	SPACER
6	1665835	1	GRIP, Lever
7	1718020	1	ARM, Idler
8	1916965	1	LOCKWASHER, Spring, 3/8
9	1916950	1	NUT, Hex, 3/8-16
10	1930645	1	NUT, Hex Flange Whiz Lock, 3/8-16
11	1715772	1	SPRING
12	1960339	1	NUT, Hex, Center Lock, 3/8-16
13	1924356	2	WASHER, 3/8
14	1714255	1	SPACER, Idler Arm
15	1922605	1	CAPSCREW, Hex Hd, 3/8-16 x 1-1/4”
16	1921969	2	CAPSCREW, Hex Hd, 3/8-16 x 1-1/2
17	157081	2	SPACER
18	1919384	1	WASHER, 3/8
19	1919439	2	NUT, Hex Nylon Lock, 3/8-16
20	1713578	1	ROD, Mower Hitch
21	1715759	1	ROD, Latch
22	1713561	1	HITCH
23	1960519	1	NUT, Push, 1/2
24	156302	1	SPRING

Footnotes:

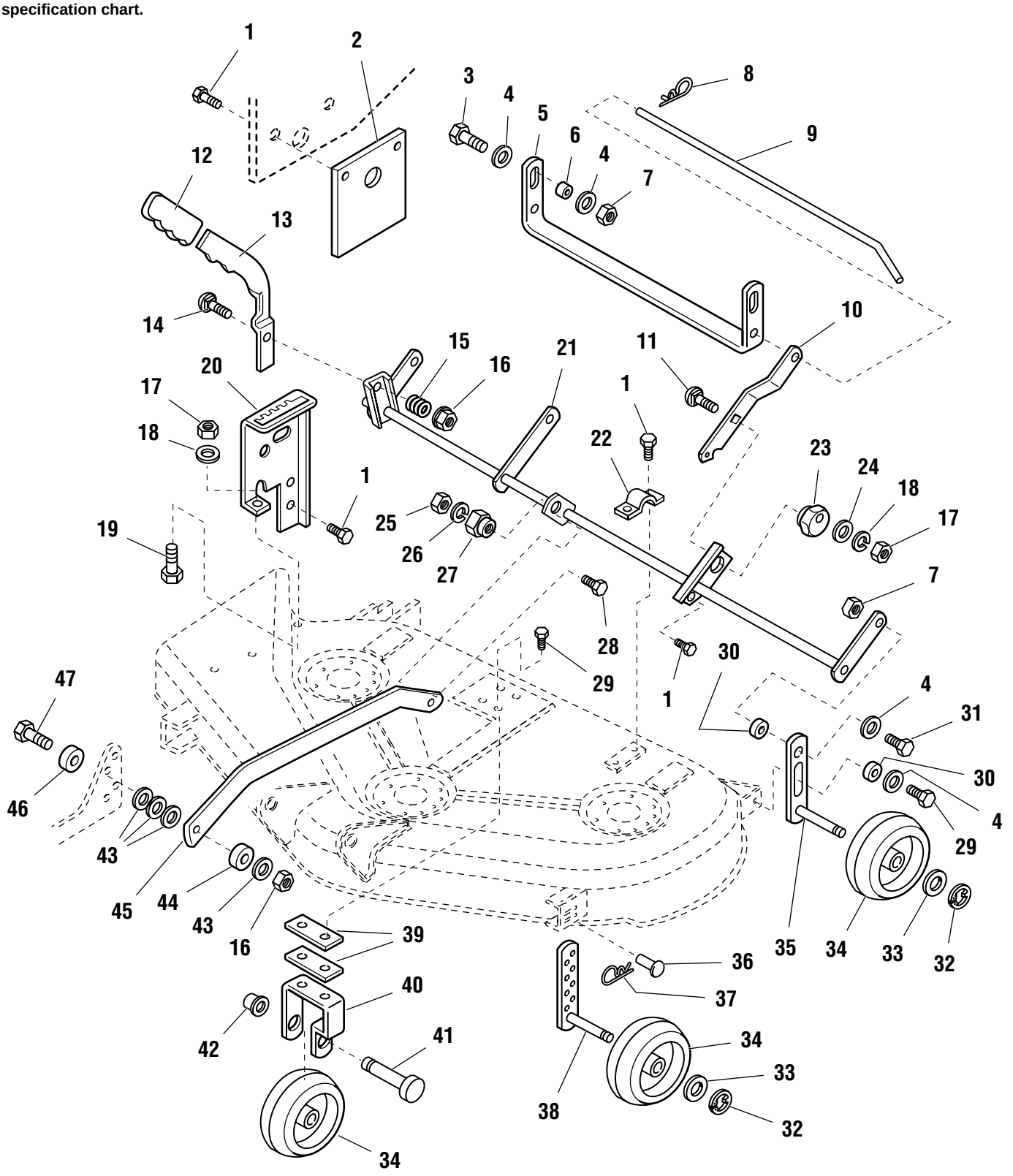
The above parts group applies to the following Mfg. Nos.:

1693169 44” Mower Deck
1693188 44” Mower Deck
1693189 44” Mower Deck

44” Mower Deck - Height Adjustment & Gauge Wheels

A-RG42323B

NOTE: Unless noted otherwise, use the standard hardware torque specification chart.



The above parts group applies to the following Mfg. Nos.:

1693169 44” Mower Deck
1693188 44” Mower Deck
1693189 44” Mower Deck

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44” Mower Deck - Height Adjustment & Gauge Wheels

REF NO.	PART NO.	QTY.	DESCRIPTION
1	1664847	7	CAPSCREW, Taptite Hex Washer Hd, 5/16-18 x 3/4
2	1716555	1	BRACKET, Upstop
3	1921977	2	CAPSCREW, Hex Hd, 5/16-18 x 1-1/4
4	1960044	8	WASHER, 5/16
5	1714553	1	BRACKET, “U”
6	1710703	2	SPACER
7	1923362	4	NUT, Hex Lock, 5/16-18
8	1960074	1	CLIP, Spring
9	1714529	1	ROD, Transport
10	1717145	1	ARM, Rear
11	1960223	1	CARRIAGE BOLT, 5/16-18 x 1-1/4
12	1714876	1	GRIP
13	1717658	1	ARM, Adjustment
14	1931353	1	CARRIAGE BOLT, 3/8-16 x 1-3/4
15	1714263	1	SPRING
16	1930645	2	NUT, Hex Flange Whiz Lock, 3/8-16
17	1917372	2	NUT, Hex, Full, 5/16-18
18	1917356	2	LOCKWASHER, 5/16
19	1921332	1	CAPSCREW, Hex Hd, 5/16-18 x 3/4
20	1717109	1	QUADRANT
21	1715671	1	ARM ASSEMBLY, Rocker
22	1665374	2	STRAP
23	1714879	1	ECCENTRIC
24	1924874	1	WASHER, 5/16
25	1916950	1	NUT, Hex, 3/8
26	1916965	1	WASHER, Lock, 3/8
27	1704082	1	NUT, Adjuster
28	1931352	1	CARRIAGE BOLT, 3/8-16 x 1-1/2
29	1960373	4	CAPSCREW, Taptite Hex Washer Hd, 5/16-18 x 1
30	1960236	4	SPACER
31	1921333	2	CAPSCREW, Hex Hd, 5/16-18 x 1
32	158399	4	E-RING, 1/2
33	1960027	4	WASHER, 1/2
34	1714760	5	WHEEL, Gauge
35	1714877	2	ARM ASSEMBLY
36	1960288	2	PIN
37	1960221	2	CLIP, Hairpin
38	1714878	2	ARM ASSEMBLY, Adjustable
39	1715608	2	STRAP
40	1714881	1	BRACKET, Gauge Wheel
41	1715624	1	ROD, Mower Hitch
42	1960519	1	NUT, Push, 1/2
43	1924940	4	WASHER, 3/8
44	1611705	1	SPACER
45	1718019	1	ARM, Pitch
46	1667812	1	SPACER
47	1923701	1	CAPSCREW, Hex Hd., 3/8-16 x 2, Grade 5

Footnotes:

The above parts group applies to the following Mfg. Nos.:

1693169 44” Mower Deck
1693188 44” Mower Deck
1693189 44” Mower Deck

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N/A	20	18	171241	6	37	780165	12	29B	912808	34	16	1665237	24	34
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N/A	20	57	173206	6	6	780197	12	35A	923471	42	24	1665374	52	22
N/A	20	58	173668	6	13	784352	12	9	923471	48	21	1665835	44	6
N/A	20	59	174561	8	5	784378	12	10	927103	8	2	1665835	50	6
N/A	20	68	176440	2	9	786026	12	39	927794	34	8	1666001	4	27
N/A	20	74	176440	4	28	786066	12	45	927794	36	9	1666294	8	6
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N/A	20	80	770128	12	3	786072	12	64	932747	26	10	1666697	30	20
N/A	20	82	772144	12	1	786084	12	75	934683	24	37	1666697	32	20
N/A	20	83	774869	12	48	786086	12	46	934683	26	26	1667812	50	5
N/A	20	84	774942	12	47	786102	12	18	960202	34	6	1667812	52	46
N/A	20	85	776394	12	66	786139	12	17	960202	36	6	1674231	28	1
N/A	20	86	776395	12	4	786178	12	70	960551	8	13	1676519	34	12
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N/A	20	88	776409	12	5	788078A	12	77	960583	16	6	1676725	2	7
N/A	20	89	778309	12	12	788083	12	32	960584	16	5	1676861	6	3
N/A	20	90	778312A	12	15	788088	12	157	1603618	24	24	1677135	44	3
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N/A	20	95	778333	12	82	788093	12	150	1611710	4	14	1678341	10	6
N/A	20	100	778334	12	11	790007	12	37	1611710	34	19	1685150	44	5
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106681	18	5	778349	12	59	792035	12	27	1655729	48	5	1685290	26	27
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1704277	38	6	1708269	16	15	1713469	4	12	1714318	32	24	1714785	28	21
1704314	42	11	1708352	10	22	1713561	44	20	1714321	42	12	1714786	28	19
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1704351	2	16	1708360	18	16	1713568	2	11	1714327	46	16	1714875	28	27
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1704379	26	8	1708649	20	70	1713578	50	20	1714350	28	16	1714877	46	28
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1704628	28	26	1708927	38	3	1713613	48	36	1714418	2	14	1714897	40	7
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1705115	42	40	1710703	52	6	1713756	24	2	1714529	52	9	1714908	32	15
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1705248	6	19	1713089	48	19	1713758	32	8	1714538	28	11	1714909	32	14
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1715031	36	3	1716144	40	9	1717549	26	34	1718076	20	7	1718539	4	5
1715032	34	14	1716166	34	2	1717550	24	39	1718077	20	61	1718851	32	1
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1716131	34	2	1717442	16	30	1718058	20	11	1718113	20	43	1917356	42	14

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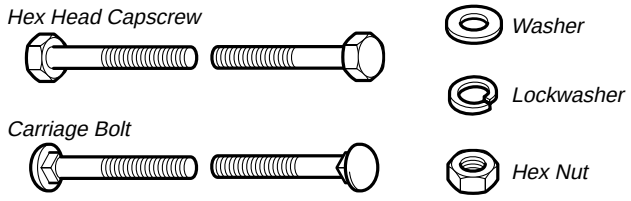
Hardware Identification & Torque Specifications

Common Hardware Types

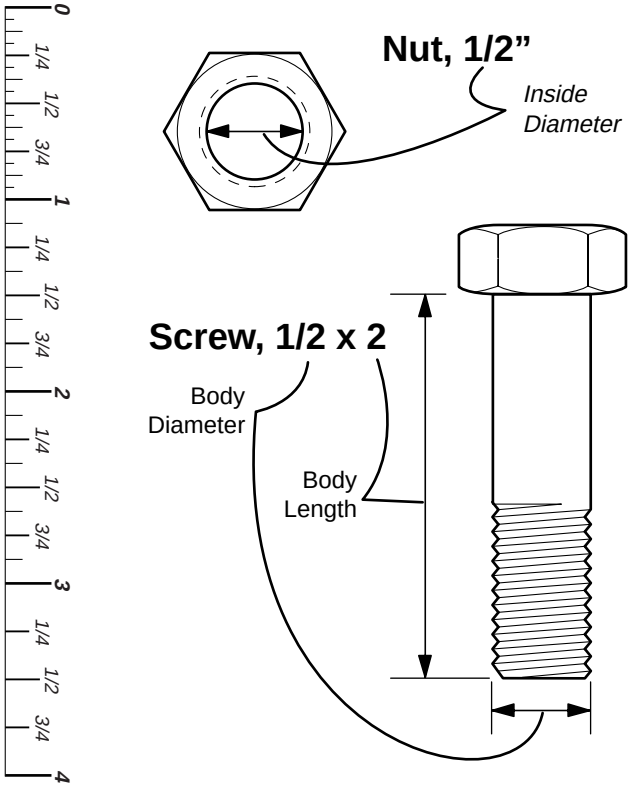


Standard Hardware Sizing

When a washer or nut is identified as **1/2"**, this is the *Nominal size*, meaning the *inside diameter* is 1/2 inch; if a second number is present it represent the *threads per inch*

When bolt or capscrew is identified as **1/2 - 16 x 2"**, this means the *Nominal size*, or *body diameter* is 1/2 inch; the second number represents the *threads per inch* (16 in this example, and the final number is the *body length* of the bolt or screw (in this example 2 inches long).

The guides and ruler furnished below are designed to help you select the appropriate hardware and tools.



Torque Specification Chart

FOR STANDARD MACHINE HARDWARE (Tolerance ± 20%)

Hardware Grade	No Marks SAE Grade 2		SAE Grade 5		SAE Grade 8	
Size Of Hardware	*in/lbs* **ft/lbs**	Nm.	*in/lbs* **ft/lbs**	Nm.	**in/lbs** **ft/lbs**	Nm.
8-32	*19*	2.1	*30*	3.4	*41*	4.6
8-36	*20*	2.3	*31*	3.5	*43*	4.9
10-24	*27*	3.1	*43*	4.9	*60*	6.8
10-32	*31*	3.5	*49*	5.5	*68*	7.7
1/4-20	*66*	7.6	**8**	10.9	**12**	16.3
1/4-28	*76*	8.6	**10**	13.6	**14**	19.0
5/16-18	**11**	15.0	**17**	23.1	**25**	34.0
5/16-24	**12**	16.3	**19**	25.8	**27**	34.0
3/8-16	**20**	27.2	**30**	40.8	**45**	61.2
3/8-24	**23**	31.3	**35**	47.6	**50**	68.0
7/16-14	**30**	40.8	**50**	68.0	**70**	95.2
7/16-20	**35**	47.6	**55**	74.8	**80**	108.8
1/2-13	**50**	68.0	**75**	102.0	**110**	149.6
1/2-20	**55**	74.8	**90**	122.4	**120**	163.2
9/16-12	**65**	88.4	**110**	149.6	**150**	204.0
9/16-18	**75**	102.0	**120**	163.2	**170**	231.2
5/8-11	**90**	122.4	**150**	204.0	**220**	299.2
5/8-18	**100**	136	**180**	244.8	**240**	326.4
3/4-10	**160**	217.6	**260**	353.6	**386**	525.0
3/4-16	**180**	244.8	**300**	408.0	**420**	571.2
7/8-9	**140**	190.4	**400**	544.0	**600**	816.0
7/8-14	**155**	210.8	**440**	598.4	**660**	897.6
1-8	**220**	299.2	**580**	788.8	**900**	1,244.0
1-12	**240**	326.4	**640**	870.4	**1,000**	1,360.0

NOTES

1. These torque values are to be used for all hardware excluding: locknuts, self-tapping screws, thread forming screws, sheet metal screws and socket head setscrews.
2. Recommended seating torque values for locknuts:
   a. for prevailing torque locknuts - use 65% of grade 5 torques.
   b. for flange whizlock nuts and screws - use 135% of grade 5 torques.
3. Unless otherwise noted on assembly drawings, all torque values must meet this specification.

Wrench & Fastener Size Guide

1/4" Bolt or Nut
Wrench—7/16"

5/16" Bolt or Nut
Wrench—1/2"

3/8" Bolt or Nut
Wrench—9/16"

7/16" Bolt or Nut
Wrench (Bolt)—5/8"
Wrench (Nut)—11/16"

1/2" Bolt or Nut
Wrench—3/4"

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